

ConocoPhillips Hydroclear® 460 Rolling Oil

Category: Fluid, Lubricant

Material Notes:

Description: Conoco Hydroclear Rolling Oil is a multipurpose rolling oil formulated from premium Conoco hydrocracked base stocks. Hydroclear Rolling Oil is specially formulated with proprietary additive chemistry and is recommended for use in a variety of rolling applications for nonferrous materials, such as aluminum, copper, brass and other copper alloys. Hydroclear Rolling Oil is nonstaining, does not contain zinc and provides very good wear protection for use in hydraulic systems. Hydroclear Rolling Oil also can be used as an exceptional bearing lubricant and as a roll-coating oil in most mill applications. Hydroclear Rolling Oil provides exceptional oxidation resistance, foam control, rust and corrosion protection and rapid low-temperature demulsibility. Hydroclear Rolling Oil exceeds the performance requirements of Vickers I-286-S and U.S. Steel 127 and 136. Hydroclear Rolling Oil in ISO viscosity grades 150, 320 and 460 exceeds the Morgan Construction Company lubricant specifications for use in No-Twist Rod Mills.Information provided by ConocoPhillips.

Order this product through the following link:

http://www.lookpolymers.com/polymer_ConocoPhillips-Hydroclear-460-Rolling-Oil.php

| Physical Properties | Metric | English | Comments |
|--------------------------------------|------------|---------------------------|-----------------|
| Density | 0.893 g/cc | 0.0323 lb/in ³ | |
| Viscosity Measurement | 100 | 100 | Viscosity Index |
| Saybolt Viscosity at 100°F | 2195 SUS | 2195 SUS | |
| Saybolt Viscosity at 210°F | 142 SUS | 142 SUS | |
| Kinematic Viscosity at 40°C (104°F) | 411 cSt | 411 cSt | |
| Kinematic Viscosity at 100°C (212°F) | 29 cSt | 29 cSt | |
| Oxidative Stability | 2000 hour | 2000 hour | ASTM D 943 |
| ASTM Color | 5.5 | 5.5 | |

| Mechanical Properties | Metric | English | Comments | |
|--|----------|---------------|----------|--|
| Four Ball Extreme Pressure, Weld Load | 160 kg | 353 lb (mass) | | |
| Four Ball Wear | 0.420 mm | 0.0165 in | | |

| Thermal Properties | Metric | English | Comments |
|--|----------|---------|-------------|
| Pour Point | -15.0 °C | 5.00 °F | |
| Rotating Bomb Oxidation Test (RBOT) | 600 min | 600 min | ASTM D 2272 |
| Flash Point | 288 °C | 550 °F | |



| Descriptive Properties | Value | Comments |
|------------------------------------|---------------------|------------|
| ASTM Rust A&B | Pass | ASTM D665 |
| Copper Corrosion | 1A | |
| Emulsion Characteristics (40-40-0) | 15 minutes | |
| Foam Control (Sequence I,II,III) | 0-0-0 | |
| FZG | Pass 12 Load Stages | ASTM D5182 |

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