

Clariant Renol PPSSP0001 Polyphenylene Sulfide, Glass Fiber and Bead Filled

Category : Polymer , Thermoplastic , Polyphenylene Sulfide (PPS)

Material Notes:

Data provided by Clariant Masterbatches

Order this product through the following link:

http://www.lookpolymers.com/polymer_Clariant-Renol-PPSSP0001-Polyphenylene-Sulfide-Glass-Fiber-and-Bead-Filled.php

Processing Properties	Metric	English	Comments
Melt Temperature	299 - 321 °C	570 - 610 °F	
Mold Temperature	51.7 - 79.4 °C	125 - 175 °F	
Dry Time	2 - 4 hour	2 - 4 hour	to ensure moisture level is less than 0.05%
Injection Pressure	4.96 - 8.27 MPa	720 - 1200 psi	Secondary
	8.27 - 13.8 MPa	1200 - 2000 psi	Initial
Back Pressure	0.000 - 0.345 MPa	0.000 - 50.0 psi	
Shot Size	30 - 80 %	30 - 80 %	
Screw Speed	20 - 50 rpm	20 - 50 rpm	

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