

Clariant Renol PCSP0010 Polycarbonate Alloy, Glass Fiber and Glass Bead Filled

Category : Polymer , Thermoplastic , Polycarbonate (PC) , Polycarbonate, Glass Fiber & Bead Filled

Material Notes:

Data provided by Clariant Masterbatches

Order this product through the following link:

http://www.lookpolymers.com/polymer_Clariant-Renol-PCSP0010-Polycarbonate-Alloy-Glass-Fiber-and-Glass-Bead-Filled.php

Processing Properties	Metric	English	Comments
Melt Temperature	271 - 299 °C	520 - 570 °F	
Mold Temperature	79.4 - 107 °C	175 - 225 °F	
Dry Time	2 - 4 hour @Temperature 121 °C	2 - 4 hour @Temperature 250 °F	to ensure moisture content is less than 0.05%
Injection Pressure	4.96 - 8.27 MPa	720 - 1200 psi	Secondary
	8.27 - 13.8 MPa	1200 - 2000 psi	Initial
Back Pressure	0.345 - 0.689 MPa	50.0 - 100 psi	
Shot Size	30 - 80 %	30 - 80 %	
Screw Speed	20 - 100 rpm	20 - 100 rpm	

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