

Clariant Renol PA2SP0024 Nylon 6, Flame Retardant, Static Dissipative

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6, Unreinforced, Flame Retardant

Material Notes:

Data provided by Clariant Masterbatches

Order this product through the following link:

http://www.lookpolymers.com/polymer_Clariant-Renol-PA2SP0024-Nylon-6-Flame-Retardant-Static-Dissipative.php

Processing Properties	Metric	English	Comments
Melt Temperature	271 - 293 °C	520 - 560 °F	
Mold Temperature	65.6 - 79.4 °C	150 - 175 °F	
Dry Time	2 - 4 hour @Temperature 71.1 °C	2 - 4 hour @Temperature 160 °F	to ensure moisture content is less than 0.2%
Injection Pressure	4.96 - 8.27 MPa	720 - 1200 psi	Secondary
	8.27 - 13.8 MPa	1200 - 2000 psi	Initial
Back Pressure	0.345 - 1.72 MPa	50.0 - 250 psi	
Shot Size	30 - 80 %	30 - 80 %	
Screw Speed	20 - 100 rpm	20 - 100 rpm	

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