

## Clariant Renol PA2SP0022 Nylon 6, Impact and Flow Modified, ESD Protection, Black

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6, Impact Grade

**Material Notes:**

Data provided by Clariant Masterbatches

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Clariant-Renol-PA2SP0022-Nylon-6-Impact-and-Flow-Modified-ESD-Protection-Black.php](http://www.lookpolymers.com/polymer_Clariant-Renol-PA2SP0022-Nylon-6-Impact-and-Flow-Modified-ESD-Protection-Black.php)

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	51.7 MPa	7500 psi	ASTM D638
Flexural Yield Strength	89.6 MPa	13000 psi	ASTM D790
Flexural Modulus	2.76 GPa	400 ksi	ASTM D790
Izod Impact, Notched	1.07 J/cm @Temperature 22.8 °C	2.00 ft-lb/in @Temperature 73.0 °F	ASTM D256

Electrical Properties	Metric	English	Comments
Surface Resistivity per Square	1.00e+6 - 9.00e+9 ohm	1.00e+6 - 9.00e+9 ohm	ASTM D257

Processing Properties	Metric	English	Comments
Melt Temperature	243 - 279 °C	470 - 535 °F	
Mold Temperature	65.6 - 93.3 °C	150 - 200 °F	
Injection Pressure	4.96 - 8.27 MPa	720 - 1200 psi	Secondary
	8.27 - 13.8 MPa	1200 - 2000 psi	Initial
Back Pressure	0.345 - 1.72 MPa	50.0 - 250 psi	
Shot Size	30 - 80 %	30 - 80 %	
Screw Speed	20 - 100 rpm	20 - 100 rpm	

## Contact Songhan Plastic Technology Co.,Ltd.

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