

Clariant Renol PA233G13 Nylon 6, 13% Glass Fiber, Improved Processability, Easily Colorable, Toughened

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6 , 10% Glass Fiber Filled

Material Notes:

Data provided by Clariant Masterbatches

Order this product through the following link:

http://www.lookpolymers.com/polymer_Clariant-Renol-PA233G13-Nylon-6-13-Glass-Fiber-Improved-Processability-Easily-Colorable-Toughened.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.19 g/cc	1.19 g/cc	ASTM D792
Linear Mold Shrinkage, Flow	0.0060 cm/cm	0.0060 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	82.7 MPa	12000 psi	ASTM D638
Flexural Yield Strength	110 MPa	16000 psi	ASTM D790
Flexural Modulus	2.76 GPa	400 ksi	ASTM D790
Izod Impact, Notched	1.71 J/cm @Temperature 22.8 °C	3.20 ft-lb/in @Temperature 73.0 °F	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	129 °C	264 °F	ASTM D648

Processing Properties	Metric	English	Comments
Melt Temperature	238 - 260 °C	460 - 500 °F	
Mold Temperature	79.4 - 107 °C	175 - 225 °F	
Dry Time	2 - 4 hour @Temperature 104 °C	2 - 4 hour @Temperature 220 °F	to ensure moisture content is less than 0.05%
Injection Pressure	4.96 - 8.27 MPa	720 - 1200 psi	Secondary
	8.27 - 13.8 MPa	1200 - 2000 psi	Initial
Back Pressure	0.000 - 0.345 MPa	0.000 - 50.0 psi	
Shot Size	30 - 80 %	30 - 80 %	
Screw Speed	20 - 100 rpm	20 - 100 rpm	

Processing Properties

Metric

English

Comments

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