

Clariant Renol PA113G33HR Nylon 66, 33% Glass Fiber, Heat Stabilized, Hydrolysis Resistant

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, 30% Glass Fiber Filled , Nylon 66, Heat Stabilized

Material Notes:

Data provided by Clariant Masterbatches

Order this product through the following link:

http://www.lookpolymers.com/polymer_Clariant-Renol-PA113G33HR-Nylon-66-33-Glass-Fiber-Heat-Stabilized-Hydrolysis-Resistant.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.37 g/cc	1.37 g/cc	ASTM D792
Linear Mold Shrinkage, Flow	0.0030 - 0.0050 cm/cm	0.0030 - 0.0050 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	138 MPa	20000 psi	ASTM D638
Elongation at Yield	3.0 %	3.0 %	ASTM D638
Flexural Yield Strength	248 MPa	36000 psi	ASTM D790
Flexural Modulus	8.27 GPa	1200 ksi	ASTM D790
Izod Impact, Notched	0.587 J/cm @Temperature 22.8 °C	1.10 ft-lb/in @Temperature 73.0 °F	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	243 °C	470 °F	ASTM D648

Processing Properties	Metric	English	Comments
Melt Temperature	271 - 299 °C	520 - 570 °F	
Mold Temperature	79.4 - 107 °C	175 - 225 °F	
Dry Time	2 - 4 hour @Temperature 79.4 °C	2 - 4 hour @Temperature 175 °F	to ensure moisture content is less than 0.2%
Injection Pressure	4.96 - 8.27 MPa	720 - 1200 psi	Secondary
	8.27 - 13.8 MPa	1200 - 2000 psi	Initial
Back Pressure	0.345 - 1.72 MPa	50.0 - 250 psi	
Shot Size	30 - 80 %	30 - 80 %	

Processing Properties

Metric ^{2.50} rpm

English ^{2.50} rpm

Comments

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