

Clariant Renol 612-01L Nylon 612, Lubricated

Category : Polymer , Thermoplastic , Nylon , Nylon 612

Material Notes:

Data provided by Clariant Masterbatches

Order this product through the following link:

http://www.lookpolymers.com/polymer_Clariant-Renol-612-01L-Nylon-612-Lubricated.php

Physical Properties	Metric	English	Comments
Filler Content	0.00 %	0.00 %	ASTM D2584
Linear Mold Shrinkage, Flow	0.013 cm/cm	0.013 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	51.7 MPa	7500 psi	ASTM D638
Elongation at Yield	75 %	75 %	ASTM D638
Flexural Yield Strength	55.2 MPa	8000 psi	ASTM D790
Flexural Modulus	1.72 GPa	250 ksi	ASTM D790
Izod Impact, Notched	0.374 J/cm @Temperature 22.8 °C	0.700 ft-lb/in @Temperature 73.0 °F	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	76.7 °C	170 °F	ASTM D648

Processing Properties	Metric	English	Comments
Melt Temperature	243 - 271 °C	470 - 520 °F	
Mold Temperature	65.6 - 79.4 °C	150 - 175 °F	
Dry Time	2 - 4 hour @Temperature 79.4 °C	2 - 4 hour @Temperature 175 °F	to ensure moisture content is less than 0.2%
Injection Pressure	4.96 - 8.27 MPa	720 - 1200 psi	Secondary
	8.27 - 13.8 MPa	1200 - 2000 psi	Initial
Back Pressure	0.172 - 0.517 MPa	25.0 - 75.0 psi	
Shot Size	30 - 80 %	30 - 80 %	
Screw Speed	20 - 100 rpm	20 - 100 rpm	

Processing Properties

Metric

English

Comments

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China