

Chevron Phillips MA5350 HIPS - High Impact Polystyrene (discontinued **)

Category : Polymer , Thermoplastic , Polystyrene (PS)

Material Notes:

Rubber modified high impact polystyrene. Applications: Floppy diskettes Durable household applications Thin to medium parts that require a combination of high gloss and good toughness Features: Low coefficient of friction Very high gloss Balance of good impact and toughness UL Classification 94HB Information provided by Chevron Phillips The Chevron Phillips polystyrene product line was transferred to Americas Styrenics in 2008.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Chevron-Phillips-MA5350-HIPS-High-Impact-Polystyrene-nbspdiscontinued-.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.03 g/cc	1.03 g/cc	ASTM D-792
Bulk Density	0.609 - 0.673 g/cc	0.0220 - 0.0243 lb/in ³	
Linear Mold Shrinkage	0.0040 - 0.0080 cm/cm	0.0040 - 0.0080 in/in	24 hours; ASTM D-955
Melt Flow	7.0 g/10 min @Load 5.00 kg, Temperature 200 °C	7.0 g/10 min @Load 11.0 lb, Temperature 392 °F	ASTM D-1238

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	30.0 MPa	4350 psi	2.0 in/min; 0.125" thickness; ASTM D-638
Elongation at Yield	48 %	48 %	2.0 in/min; 0.125" thickness; ASTM D-638
Tensile Modulus	2.27 GPa	329 ksi	2.0 in/min; 0.125" thickness; ASTM D-638
Flexural Strength	41.0 MPa	5950 psi	0.1 in/min; 0.250" thickness; ASTM D-790B
Flexural Modulus	2.24 GPa	325 ksi	0.1 in/min; 0.250" thickness; ASTM D-790B
Izod Impact, Notched	1.07 J/cm @Thickness 3.17 mm, Temperature 22.8 °C	2.00 ft-lb/in @Thickness 0.125 in, Temperature 73.0 °F	ASTM D-256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	84.0 °C @Thickness 6.35 mm	183 °F @Thickness 0.250 in	ASTM D-648
Vicat Softening Point	101 °C	214 °F	Rate B; ASTM D-1525

Thermal Properties	@Thickness 6.35 mm Metric	@Thickness 0.250 in English	Comments
Flammability, UL94	HB	HB	

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