

## Chevron Phillips EC6400 HIPS - High Impact Polystyrene (discontinued \*\*)

Category : Polymer , Thermoplastic , Polystyrene (PS)

### Material Notes:

Rubber modified high impact polystyrene. Applications: Packaging and one-time use items Printed toys and games Point of purchase displays Silk screen printing Features: Very good printability Matte surface finish High heat distortion temperature Good low temperature toughness Information provided by Chevron Phillips The Chevron Phillips polystyrene product line was transferred to Americas Styrenics in 2008.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Chevron-Phillips-EC6400-HIPS-High-Impact-Polystyrene-nbspdiscontinued-.php](http://www.lookpolymers.com/polymer_Chevron-Phillips-EC6400-HIPS-High-Impact-Polystyrene-nbspdiscontinued-.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.03 g/cc	1.03 g/cc	ASTM D-792
Bulk Density	0.609 - 0.673 g/cc	0.0220 - 0.0243 lb/in <sup>3</sup>	
Linear Mold Shrinkage	0.0040 - 0.0080 cm/cm	0.0040 - 0.0080 in/in	24 hours; ASTM D-955
Melt Flow	3.0 g/10 min @Load 5.00 kg, Temperature 200 °C	3.0 g/10 min @Load 11.0 lb, Temperature 392 °F	ASTM D-1238

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	19.0 MPa	2760 psi	2.0 in/min; 0.050" thickness; ASTM D-638
Elongation at Yield	75 %	75 %	2.0 in/min; 0.050" thickness; ASTM D-638
Tensile Modulus	1.62 GPa	235 ksi	2.0 in/min; 0.050" thickness; ASTM D-638
Flexural Strength	32.0 MPa	4640 psi	0.1 in/min; 0.250" thickness; ASTM D-790B
Flexural Modulus	1.64 GPa	238 ksi	0.1 in/min; 0.250" thickness; ASTM D-790B
Izod Impact, Notched	1.12 J/cm @Thickness 3.17 mm, Temperature 22.8 °C	2.10 ft-lb/in @Thickness 0.125 in, Temperature 73.0 °F	ASTM D-256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	85.0 °C @Thickness 6.35 mm	185 °F @Thickness 0.250 in	ASTM D-648
Vicat Softening Point	100 °C	212 °F	Rate B; ASTM D-1525

Thermal Properties	@Thickness 6.35 mm Metric	@Thickness 0.250 in English	Comments
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