

Chevron Phillips 7109CLT LLDPE Blown Film Resin, Hexene Copolymer (discontinued **)

Category : Polymer , Film , Thermoplastic , Polyethylene (PE) , LLDPE , Linear Low Density Polyethylene (LLDPE)/Hexene, Film Grade

Material Notes:

Resin Type: Hexene Copolymer, High Slip, Very High Antiblock Version of 7109T, Cast/Blown Film Resin
 Characteristics: Good Stiffness at Thin Gauges, Good Drawdown, Can be used straight or blended with LDPE or HDPE. Slip 2000 ppm. Antiblock 7500 ppm.
 Applications: Industrial Liners, Garment Bags, Carrier Bags, Coextrusions
 Processing Conditions: Extruder 6.35 cm. Screw L/D Ratio 24:1. Die Opening 0.1905 cm. Blow-Up Ratio 2:1.
 Film properties below based on film thickness of 31.8 µm. Data provided by Chevron Chemical.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Chevron-Phillips-7109CLT-LLDPE-Blown-Film-Resin-Hexene-Copolymer-nbspdiscontinued-.php

Physical Properties	Metric	English	Comments
Density	0.920 g/cc	0.0332 lb/in ³	ASTM D1505
Melt Flow	0.90 g/10 min	0.90 g/10 min	Condition E; ASTM D 1238

Mechanical Properties	Metric	English	Comments
Film Elongation at Break, MD	440 %	440 %	ASTM D882
Film Elongation at Break, TD	580 %	580 %	ASTM D882
Secant Modulus, MD	0.260 GPa	37.7 ksi	ASTM D882
Secant Modulus, TD	0.310 GPa	45.0 ksi	ASTM D882
Coefficient of Friction	0.13	0.13	ASTM D1894
Elmendorf Tear Strength, MD	15.7 g/micron	400 g/mil	Notched; ASTM D1922
Elmendorf Tear Strength, TD	35.8 g/micron	910 g/mil	ASTM D1922
Dart Drop	4.10 g/micron	104 g/mil	F ₅₀ ; 1.5 in. dart/26 in. drop height; ASTM D 1709
Film Tensile Strength at Break, MD	30.0 MPa	4350 psi	ASTM D882
Film Tensile Strength at Break, TD	30.0 MPa	4350 psi	ASTM D882

Optical Properties	Metric	English	Comments
Haze	13 %	13 %	ASTM D2457
Gloss	52 %	52 %	at 45°. ASTM D 2457
	95 %	95 %	at 60°. ASTM D 2457

Processing Properties	Metric	English	Comments
Melt Temperature	220 °C	428 °F	

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