

Carpenter MP35N* Ni-Co-Cr-Mo Alloy, 35% Cold Reduction + Aged 538°C (1000°F)/4hr/AC

Category : Metal , Nonferrous Metal , Cobalt Alloy , Nickel Alloy , Superalloy

Material Notes:

Data provided by Carpenter Technology Corporation. Carpenter MP35N alloy is a nonmagnetic, nickel-cobalt-chromium-molybdenum alloy possessing a unique combination of ultrahigh tensile strength, good ductility and toughness, and excellent corrosion resistance. In addition, this alloy displays exceptional resistance to sulfidation, high temperature oxidation, and hydrogen embrittlement. The unique properties of MP35N alloy are developed through work hardening, phase transformation and aging. If the alloy is used in the fully work hardened condition, service temperatures up to 750°F (399°C) are suggested. MP35N alloy is normally produced by vacuum induction melting (VIM), followed vacuum arc remelting (VAR). Because of its unique combination of properties, MP35N alloy has been used in a wide variety of applications. MP35N alloy has been used in fasteners, springs, nonmagnetic electrical components and instrument parts in medical, seawater, oil and gas well, and chemical and food processing environments.*MP35N is a trademark of SPS Technologies, Inc. MP is a registered trademark of SPS Technologies, Inc.

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Physical Properties	Metric	English	Comments
Density	8.43 g/cc	0.305 lb/in ³	

Mechanical Properties	Metric	English	Comments
Tensile Strength, Ultimate	1400 MPa	203000 psi	
Tensile Strength, Yield	1344 MPa @Strain 0.200 %	194900 psi @Strain 0.200 %	
Elongation at Break	21 %	21 %	
Reduction of Area	62 %	62 %	
Modulus of Elasticity	234.8 GPa	34060 ksi	
Shear Modulus	80.95 GPa	11740 ksi	

Thermal Properties	Metric	English	Comments
CTE, linear	12.8 µm/m-°C @Temperature 21.0 - 93.0 °C	7.11 µin/in-°F @Temperature 69.8 - 199 °F	
	14.8 µm/m-°C @Temperature 21.0 - 316 °C	8.22 µin/in-°F @Temperature 69.8 - 601 °F	

Thermal Properties	Metric	English	Comments
	@Temperature 21.0 - 538 °C	@Temperature 69.8 - 1000 °F	
Thermal Conductivity	11.2 W/m-K	77.7 BTU-in/hr-ft ² -°F	
	@Temperature 23.0 °C	@Temperature 73.4 °F	
	17.0 W/m-K	118 BTU-in/hr-ft ² -°F	
	@Temperature 316 °C	@Temperature 601 °F	
	23.4 W/m-K	162 BTU-in/hr-ft ² -°F	
	@Temperature 649 °C	@Temperature 1200 °F	
Melting Point	1315 - 1440 °C	2399 - 2620 °F	
Solidus	1315 °C	2399 °F	
Liquidus	1440 °C	2620 °F	

Component Elements Properties	Metric	English	Comments
Boron, B	0.010 %	0.010 %	
Carbon, C	<= 0.025 %	<= 0.025 %	
Chromium, Cr	19 - 21 %	19 - 21 %	
Cobalt, Co	33 %	33 %	as remainder
Iron, Fe	<= 1.0 %	<= 1.0 %	
Manganese, Mn	<= 0.15 %	<= 0.15 %	
Molybdenum, Mo	9.0 - 10.5 %	9.0 - 10.5 %	
Nickel, Ni	33 - 37 %	33 - 37 %	
Phosphorous, P	<= 0.015 %	<= 0.015 %	
Silicon, Si	<= 0.15 %	<= 0.15 %	
Sulfur, S	<= 0.010 %	<= 0.010 %	
Titanium, Ti	<= 1.0 %	<= 1.0 %	

Electrical Properties	Metric	English	Comments
Electrical Resistivity	0.0001033 ohm-cm	0.0001033 ohm-cm	
	@Temperature 23.0 °C	@Temperature 73.4 °F	
	0.0001154 ohm-cm	0.0001154 ohm-cm	

Electrical Properties

Metric

@ Temperature 538 °C

English

@ Temperature 1000 °F

Comments

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China