

## Carpenter Gall-Tough® Stainless

Category : Metal , Ferrous Metal , Stainless Steel , T S20000 Series Stainless Steel

### Material Notes:

Data provided by Carpenter Technology Corporation. 6.4 mm diameter tensile specimens from center of 25.4 mm diameter bar annealed 1066°C 1 hour, water quenched, and ground. Threshold Galling Stress 103 MPa (higher stress tests not performed). The avg. total volume loss on the wear test is 5 mm<sup>3</sup> at 100 rpm. Gall-Tough® stainless is a high silicon, high manganese, nitrogen strengthened, austenitic stainless alloy which possesses superior self-mated galling resistance and metal-to-metal wear resistance. The alloy possesses higher strength and high temperature oxidation resistance than Type 304 stainless with comparable corrosion resistance, depending on the environment. Gall-Tough® is a registered trademark of Carpenter Technology Corporation.

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Physical Properties	Metric	English	Comments
Density	7.85 g/cc	0.284 lb/in <sup>3</sup>	
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Mechanical Properties	Metric	English	Comments
Tensile Strength, Ultimate	1110 MPa	161000 psi	
	138 MPa	20000 psi	
	@Temperature 871 °C	@Temperature 1600 °F	
	407 MPa	59000 psi	
	@Temperature 649 °C	@Temperature 1200 °F	
	531 MPa	77000 psi	
	@Temperature 482 °C	@Temperature 900 °F	
	545 MPa	79000 psi	
	@Temperature 427 °C	@Temperature 801 °F	
	565 MPa	81900 psi	
	@Temperature 371 °C	@Temperature 700 °F	
	569 MPa	82500 psi	
	@Temperature 316 °C	@Temperature 601 °F	
	593 MPa	86000 psi	
	@Temperature 260 °C	@Temperature 500 °F	
	608 MPa	88200 psi	

Mechanical Properties	@Temperature 204 °C Metric	@Temperature 399 °F English	Comments
	662 MPa	96000 psi	
	@Temperature 149 °C	@Temperature 300 °F	
	724 MPa	105000 psi	
	@Temperature 93.0 °C	@Temperature 199 °F	
Tensile Strength, Yield	414 MPa	60000 psi	
	@Strain 0.200 %	@Strain 0.200 %	
	131 MPa	19000 psi	
	@Strain 0.200 %, Temperature 871 °C	@Strain 0.200 %, Temperature 1600 °F	
	172 MPa	24900 psi	
	@Strain 0.200 %, Temperature 649 °C	@Strain 0.200 %, Temperature 1200 °F	
	193 MPa	28000 psi	
	@Strain 0.200 %, Temperature 482 °C	@Strain 0.200 %, Temperature 900 °F	
	200 MPa	29000 psi	
	@Strain 0.200 %, Temperature 427 °C	@Strain 0.200 %, Temperature 801 °F	
	207 MPa	30000 psi	
	@Strain 0.200 %, Temperature 316 °C	@Strain 0.200 %, Temperature 601 °F	
	207 MPa	30000 psi	
	@Strain 0.200 %, Temperature 371 °C	@Strain 0.200 %, Temperature 700 °F	
	214 MPa	31000 psi	
	@Strain 0.200 %, Temperature 260 °C	@Strain 0.200 %, Temperature 500 °F	
	234 MPa	33900 psi	
	@Strain 0.200 %, Temperature 204 °C	@Strain 0.200 %, Temperature 399 °F	
	269 MPa	39000 psi	
	@Strain 0.200 %, Temperature 149 °C	@Strain 0.200 %, Temperature 300 °F	
	310 MPa	45000 psi	
	@Strain 0.200 %, Temperature 93.0 °C	@Strain 0.200 %, Temperature 199 °F	

Mechanical Properties	Metric	English	Comments
Elongation at Break	56 %	56 %	in 4D
	@Temperature 482 °C	@Temperature 900 °F	
	58 %	58 %	in 4D
	@Temperature 649 °C	@Temperature 1200 °F	
	62 %	62 %	in 4D
	@Temperature 427 °C	@Temperature 801 °F	
	67 %	67 %	in 4D
	@Temperature 371 °C	@Temperature 700 °F	
	68 %	68 %	in 4D
	@Temperature 204 °C	@Temperature 399 °F	
	69 %	69 %	in 4D
	@Temperature 260 °C	@Temperature 500 °F	
	69 %	69 %	in 4D
	@Temperature 316 °C	@Temperature 601 °F	
	70 %	70 %	in 4D
	@Temperature 149 °C	@Temperature 300 °F	
	74 %	74 %	in 4D
	@Temperature 93.0 °C	@Temperature 199 °F	
	109 %	109 %	in 4D
	@Temperature 871 °C	@Temperature 1600 °F	
Reduction of Area	67 %	67 %	
	70 %	70 %	
	@Temperature 649 °C	@Temperature 1200 °F	
	76 %	76 %	
	@Temperature 482 °C	@Temperature 900 °F	
	76 %	76 %	
	@Temperature 260 °C	@Temperature 500 °F	
	76 %	76 %	
	@Temperature 316 °C	@Temperature 601 °F	

Mechanical Properties	Metric	English	Comments
	@Temperature 371 °C	@Temperature 700 °F	
	77 %	77 %	
	@Temperature 427 °C	@Temperature 801 °F	
	77 %	77 %	
	@Temperature 204 °C	@Temperature 399 °F	
	78 %	78 %	
	@Temperature 149 °C	@Temperature 300 °F	
	80 %	80 %	
	@Temperature 93.0 °C	@Temperature 199 °F	
	90 %	90 %	
	@Temperature 871 °C	@Temperature 1600 °F	
Modulus of Elasticity	171.1 GPa	24820 ksi	
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
CTE, linear	17.3 $\mu\text{m}/\text{m}\cdot\text{°C}$	9.60 $\mu\text{in}/\text{in}\cdot\text{°F}$	
	@Temperature 25.0 - 100 °C	@Temperature 77.0 - 212 °F	
	17.73 $\mu\text{m}/\text{m}\cdot\text{°C}$	9.850 $\mu\text{in}/\text{in}\cdot\text{°F}$	
	@Temperature 25.0 - 250 °C	@Temperature 77.0 - 482 °F	
	18.5 $\mu\text{m}/\text{m}\cdot\text{°C}$	10.3 $\mu\text{in}/\text{in}\cdot\text{°F}$	
	@Temperature 25.0 - 500 °C	@Temperature 77.0 - 932 °F	
Specific Heat Capacity	0.5145 J/g·°C	0.1230 BTU/lb·°F	
	@Temperature 52.0 - 102 °C	@Temperature 126 - 216 °F	
Thermal Conductivity	12.22 W/m-K	84.81 BTU-in/hr-ft <sup>2</sup> -°F	
	@Temperature 50.0 °C	@Temperature 122 °F	
	13.49 W/m-K	93.62 BTU-in/hr-ft <sup>2</sup> -°F	
	@Temperature 100 °C	@Temperature 212 °F	
	15.33 W/m-K	106.4 BTU-in/hr-ft <sup>2</sup> -°F	
	@Temperature 200 °C	@Temperature 392 °F	

Thermal Properties	Metric <sup>W/m-K</sup>	English <sup>TU-in/hr-ft<sup>2</sup>-°F</sup>	Comments
	@Temperature 300 °C	@Temperature 572 °F	
	18.6 W/m-K	129 BTU-in/hr-ft <sup>2</sup> -°F	
	@Temperature 400 °C	@Temperature 752 °F	
Maximum Service Temperature, Air	982 °C	1800 °F	Scaling Temperature for Continuous Service

Component Elements Properties	Metric	English	Comments
Carbon, C	<= 0.15 %	<= 0.15 %	
Chromium, Cr	15 - 18 %	15 - 18 %	
Iron, Fe	68 %	68 %	as remainder
Manganese, Mn	4.0 - 6.0 %	4.0 - 6.0 %	
Molybdenum, Mo	0.50 - 2.5 %	0.50 - 2.5 %	
Nickel, Ni	4.0 - 6.0 %	4.0 - 6.0 %	
Nitrogen, N	0.080 - 0.20 %	0.080 - 0.20 %	
Phosphorous, P	<= 0.040 %	<= 0.040 %	
Silicon, Si	3.0 - 4.0 %	3.0 - 4.0 %	
Sulfur, S	<= 0.040 %	<= 0.040 %	

Electrical Properties	Metric	English	Comments
Electrical Resistivity	0.0000716 ohm-cm	0.0000716 ohm-cm	
	@Temperature 23.0 °C	@Temperature 73.4 °F	

## Contact Songhan Plastic Technology Co.,Ltd.

Website : [www.lookpolymers.com](http://www.lookpolymers.com)

Email : [sales@lookpolymers.com](mailto:sales@lookpolymers.com)

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China