

## Carpenter Custom Age 625 PLUS® Nickel-Base Alloy, Double Aged 732°C (1350°F)/8hr/AC to 621°C (1150°F)/8hr/AC

Category : Metal , Nonferrous Metal , Nickel Alloy , Superalloy

### Material Notes:

Data provided by Carpenter Technology Corporation. Custom Age 625 PLUS® alloy is a precipitation hardenable, nickel-base alloy which, in many environments, displays corrosion resistance similar to that of Alloy 625 and superior to that of Alloy 718. A yield strength (0.2% offset) above 120 ksi (827 MPa) can be obtained by aging without prior warm or cold working. The precipitation hardening capability is particularly important in applications where large-section size or intricate shape precludes warm working. In the age hardened (high strength) condition, Custom Age 625 PLUS alloy offers exceptional resistance to stress corrosion cracking as well as general, pitting and crevice corrosion. Custom Age 625 PLUS alloy could be considered for applications where severely corrosive environments are a concern, such as those encountered in deep sour gas wells as well as in a variety of refinery and chemical process industry applications. In addition, Custom Age 625 PLUS alloy could be considered a candidate for use in marine environments, where Alloy 625 has been used successfully. The higher strength capability of Custom Age 625 PLUS alloy may be particularly useful for fasteners and shafts. Data provided by Carpenter Technology Corporation. Custom Age 625 PLUS® alloy is a precipitation hardenable, nickel-base alloy which, in many environments, displays corrosion resistance similar to that of Alloy 625 and superior to that of Alloy 718. A yield strength (0.2% offset) above 120 ksi (827 MPa) can be obtained by aging without prior warm or cold working. The precipitation hardening capability is particularly important in applications where large-section size or intricate shape precludes warm working. In the age hardened (high strength) condition, Custom Age 625 PLUS alloy offers exceptional resistance to stress corrosion cracking as well as general, pitting and crevice corrosion. Custom Age 625 PLUS alloy could be considered for applications where severely corrosive environments are a concern, such as those encountered in deep sour gas wells as well as in a variety of refinery and chemical process industry applications. In addition, Custom Age 625 PLUS alloy could be considered a candidate for use in marine environments, where Alloy 625 has been used successfully. The higher strength capability of Custom Age 625 PLUS alloy may be particularly useful for fasteners and shafts. Custom Age 625 PLUS® is a registered trademark of Carpenter Technology Corporation.

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[http://www.lookpolymers.com/polymer\\_Carpenter-Custom-Age-625-PLUS-Nickel-Base-Alloy-Double-Aged-732C-1350F8hrAC-to-621C-1150F8hrAC.php](http://www.lookpolymers.com/polymer_Carpenter-Custom-Age-625-PLUS-Nickel-Base-Alloy-Double-Aged-732C-1350F8hrAC-to-621C-1150F8hrAC.php)

Physical Properties	Metric	English	Comments
Density	8.40 g/cc	0.303 lb/in <sup>3</sup>	

Mechanical Properties	Metric	English	Comments
Hardness, Brinell	351	351	Estimated from Rockwell C for 3000 kg load, 10 mm ball Brinell measurement.
Hardness, Knoop	382	382	Estimated from Rockwell C
Hardness, Rockwell C	38	38	
Hardness, Vickers	367	367	Estimated from Rockwell C
Tensile Strength, Ultimate	1248 MPa	181000 psi	

Mechanical Properties	Metric Pa	English psi	Comments
Tensile Strength, Yield	@Strain 0.200 %	@Strain 0.200 %	
Elongation at Break	32 %	32 %	In 4D
Reduction of Area	54 %	54 %	
Modulus of Elasticity	207 GPa @Temperature 23.0 °C	30000 ksi @Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
CTE, linear	12.6 µm/m-°C	7.00 µin/in-°F	
	@Temperature 25.0 - 100 °C	@Temperature 77.0 - 212 °F	
	13.4 µm/m-°C	7.44 µin/in-°F	
	@Temperature 25.0 - 300 °C	@Temperature 77.0 - 572 °F	
	14.0 µm/m-°C	7.78 µin/in-°F	
	@Temperature 25.0 - 500 °C	@Temperature 77.0 - 932 °F	
Specific Heat Capacity	0.418 J/g-°C	0.0999 BTU/lb-°F	
Melting Point	1257 - 1356 °C	2295 - 2473 °F	
Solidus	1257 °C	2295 °F	
Liquidus	1356 °C	2473 °F	

Component Elements Properties	Metric	English	Comments
Aluminum, Al	<= 0.35 %	<= 0.35 %	
Carbon, C	<= 0.030 %	<= 0.030 %	
Chromium, Cr	19 - 22 %	19 - 22 %	
Iron, Fe	5.0 %	5.0 %	as remainder
Manganese, Mn	<= 0.20 %	<= 0.20 %	
Molybdenum, Mo	7.0 - 9.5 %	7.0 - 9.5 %	
Nickel, Ni	59 - 63 %	59 - 63 %	
Niobium, Nb (Columbium, Cb)	2.75 - 4.0 %	2.75 - 4.0 %	
Phosphorous, P	<= 0.015 %	<= 0.015 %	

Component Elements Properties	Metric	English	Comments
Sulfur, S	<= 0.010 %	<= 0.010 %	
Titanium, Ti	1.0 - 1.6 %	1.0 - 1.6 %	

Electrical Properties	Metric	English	Comments
Electrical Resistivity	0.0001299 ohm-cm	0.0001299 ohm-cm	

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