## C.O.I.M. FILCO® 657 Unsaturated Polyester Powder Resin <br> Category: Other Engineering Material , Additive/Filler for Polymer , Polymer , Thermoplastic

## Material Notes:

Description: Unsaturated Polyester Powder ResinGeneral Information: COIM has developed a range of polyesters for the treatment of glass fiber. These polyesters come in powder and emulsion form and are collectively known as FILCO $®$. The products in the FILCO $®$ line serve to size glass fiber, to optimize the mechanical characteristics of the fiber, or to bind the fibers for the production of mat.Applications: Filco 657 is used as a binder in both chopped and continuous fiber glass products for the production of thermosetting glass/resin composites in Iow pressure molding in RTM injection or in reinforcement of polyurethane foams. Filco 657 has good melting capacity and high heat reactivity. Drying temperatures between $170^{\circ} \mathrm{C}$ and $200^{\circ} \mathrm{C}$ at $40-70$ seconds are recommended for application. After cross-linking, Filco 656 becomes insoluble (in styrene) and acquires its binding power.Note: According to the customer, the peroxide content may be modified. Information provided by P.A.T. Products, Inc.

Order this product through the following link:
http://www.lookpolymers.com/polymer_COIM-FILCO-657-Unsaturated-Polyester-Powder-Resin.php

| Thermal Properties | Metric | English | Comments |
| :--- | :--- | :--- | :--- |
| Melting Point | $103-107^{\circ} \mathrm{C}$ | $217-225^{\circ} \mathrm{F}$ |  |
| Chemical Properties | Metric | English | Comments |
| Acid Value | $35-45$ | $35-45$ | $\mathrm{mgKOH} / \mathrm{g}$ |


| Descriptive Properties | Value | Comments |
| :--- | :--- | :--- |
| Appearance | White Crystalline Powder |  |
| Dibenzoyl Peroxide Content | $1.0 \pm 0.1 \%$ |  |

## Contact Songhan Plastic Technology Co.,Ltd.

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