

## **CMT Materials HYTAC® XTL Tough Thermoplastic Syntactic Foam**

Category: Polymer, Thermoplastic

## **Material Notes:**

HYTAC®-XTL was developed to offer an improved surface quality after machining when compared to our popular HYTAC-B1X. This is particularly important when working with sticky or transparent plastics due to the challenge of polishing any thermoplastic syntactic material. Thermoplastic syntactic foams from CMT have become a good choice for plug assist due to their low thermal conductivity and ability to withstand chips and dings associated with any typical thermoforming process. In addition to enhanced surface quality, HYTAC-XTL has these outstanding attributes: The highest toughness ratings for any syntactic foamGood machinability with no dustExcellent where edge definition and detail are required Low thermal conductivityLow coefficient of thermal expansionExcellent material distribution Variety of Shapes and Sizes: The material is provided in standard sized rods or sheets, but may be custom molded to meet specific needs. Applications: HYTAC-XTL is the first material to combine the machined surface quality of an epoxy syntactic with the durability and dust free machining of a thermoplastic syntactic foam. Excellent surface characteristics optimize material distribution with most plastics. Recommended for use with PP, PET, PE, APET, CPET, HIPS, OPS, PETG, PLA, PS, PVC and RPET Information Provided by CMT Materials, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer\_CMT-Materials-HYTAC-XTL-Tough-Thermoplastic-Syntactic-Foam.php

Physical Properties	Metric	English	Comments
Density	0.721 g/cc	0.0260 lb/in³	

Mechanical Properties	Metric	English	Comments
Flexural Toughness	0.159 MPa	23.0 psi	ASTM D790
Compressive Strength	70.43 MPa	10220 psi	

Thermal Properties	Metric	English	Comments
CTE, linear	57.6 μm/m-°C	32.0 μin/in-°F	
Thermal Conductivity	0.170 W/m-K	1.18 BTU-in/hr-ft <sup>2</sup> -°F	
Maximum Service Temperature, Air	177 °C	350 °F	

Descriptive Properties	Value	Comments
Color	Mauve	

## Contact Songhan Plastic Technology Co.,Ltd.

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