

## Braskem HF 0147 HDPE Blown Film Extrusion Polyethylene

Category : Polymer , Film , Thermoplastic , Polyethylene (PE) , HDPE , High Density Polyethylene (HDPE), Film Grade

### Material Notes:

38µm film gauge, obtained in 75mm extruder, die gap 1.0mm, output 1.75 kg/h-cm with 2:1 BUR. Applications: Grocery and T-shirt bags; merchandise bags; frozen-food bags. Information provided by Braskem

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Braskem-HF-0147-HDPE-Blown-Film-Extrusion-Polyethylene.php](http://www.lookpolymers.com/polymer_Braskem-HF-0147-HDPE-Blown-Film-Extrusion-Polyethylene.php)

Physical Properties	Metric	English	Comments
Density	0.947 g/cc	0.0342 lb/in <sup>3</sup>	ASTM D1505
Thickness	38.0 microns	1.50 mil	
Melt Flow	0.30 g/10 min @Load 5.00 kg, Temperature 190 °C	0.30 g/10 min @Load 11.0 lb, Temperature 374 °F	ASTM D1238
High Load Melt Index	8.5 g/10 min @Load 21.6 kg, Temperature 190 °C	8.5 g/10 min @Load 47.6 lb, Temperature 374 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Film Tensile Strength at Yield, MD	43.0 MPa	6240 psi	ASTM D882
Film Tensile Strength at Yield, TD	29.0 MPa	4210 psi	ASTM D882
Film Elongation at Break, MD	580 %	580 %	ASTM D882
Film Elongation at Break, TD	790 %	790 %	ASTM D882
Elmendorf Tear Strength, MD	0.500 g/micron	12.7 g/mil	ASTM D1922
Elmendorf Tear Strength, TD	5.70 g/micron	145 g/mil	ASTM D1922
Dart Drop	4.34 g/micron	110 g/mil	ASTM D1709
Film Tensile Strength at Break, MD	84.0 MPa	12200 psi	ASTM D882
Film Tensile Strength at Break, TD	49.0 MPa	7110 psi	ASTM D882
Heat Seal Strength Initiation Temperature	125 °C	257 °F	Sealing Initial Temperature; Braskem® Method

Descriptive Properties	Value	Comments
Minimum Recommended Thickness	13 µm	
Molecular Weight Distribution		

Descriptive Properties	Bimodal Value	Comments
Puncture Strength	78 J/m	Braskem® Method

## Contact Songhan Plastic Technology Co.,Ltd.

Website : [www.lookpolymers.com](http://www.lookpolymers.com)

Email : [sales@lookpolymers.com](mailto:sales@lookpolymers.com)

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China