## Braskem H 306 Injection Molding Polypropylene <br> Category : Polymer , Thermoplastic , Polypropylene (PP) , Polypropylene, Molded

Material Notes:
Description: H 306 is a medium melt flow rate additivated homopolymer used for general purposes. It suitable for injection moulding and fiber extrusion. This product exhibits excellent processability, good melt stability and stiffness/impact strength balance. It also exhibits low odor and flavor transfer.Applications: Household; Sealed or flip-top closures; Staple fibers for rugs and blankets; Medium-toughness continuous filaments for yarns.Information provided by Braskem

Order this product through the following link:
http://www.lookpolymers.com/polymer_Braskem-H-306-Injection-Molding-Polypropylene.php

| Physical Properties | Metric | English | Comments |
| :--- | :--- | :--- | :--- |
| Density | $0.905 \mathrm{~g} / \mathrm{cc}$ | $0.0327 \mathrm{lb} / \mathrm{in}^{3}$ | ASTM D792A |
| Melt Flow | $15 \mathrm{~g} / 10 \mathrm{~min}$ | $15 \mathrm{~g} / 10 \mathrm{~min}$ |  |


| Mechanical Properties | Metric | English | Comments |
| :---: | :---: | :---: | :---: |
| Hardness, Rockwell R | 99 | 99 | ASTM D785 |
| Tensile Strength, Yield | 33.0 MPa | 4790 psi | ASTM D638 |
| Elongation at Yield | 13\% | 13\% | ASTM D638 |
| Flexural Modulus | 1.30 GPa | 189 ksi | 1\% secant; ASTM D790 |
| Izod Impact, Notched | $0.250 \mathrm{~J} / \mathrm{cm}$ | 0.468 ft - $\mathrm{lb} / \mathrm{in}$ |  |
|  | @Temperature $23.0{ }^{\circ} \mathrm{C}$ | @Temperature $73.4{ }^{\circ} \mathrm{F}$ | ASTM D256A |


| Thermal Properties | Metric | English | Comments |
| :--- | :--- | :--- | :--- |
| Deflection Temperature at $0.46 ~ M P a$ <br> $(66 ~ p s i)$ | $94.0^{\circ} \mathrm{C}$ | $201^{\circ} \mathrm{F}$ | ASTM D648 |
| Deflection Temperature at $1.8 ~ M P a$ <br> $(264$ psi) | $53.0^{\circ} \mathrm{C}$ | $127^{\circ} \mathrm{F}$ | ASTM D648 |
| Vicat Softening Point | $153^{\circ} \mathrm{C}$ | $307^{\circ} \mathrm{F}$ | $10 \mathrm{~N} ;$ ASTM D1525 |

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