

Borealis Xmod™ GB305HP High Performance 35% Glass Fiber Reinforced

Category : Polymer , Thermoplastic , Polypropylene (PP) , Polypropylene with 40% Glass Fiber Filler

Material Notes:

Xmod GB305HP is reinforced with 35% chemically coupled glass fibers and based on a specific Polymer matrix material that is bringing excellent mechanical properties (biaxial impact behavior) as well as a very good stiffness at higher temperatures. The grade is equipped with an long-term high heat stabilization package. Xmod GB305HP has been developed especially for the automotive market for applications that require high mechanical strengths at high service temperatures e.g. for parts under the bonnet: air intake manifold, parts for cooling system, and technical components exposed to high heat over longer time. Information provided by the Manufacturer.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Borealis-Xmod-GB305HP-High-Performance-35-Glass-Fiber-Reinforced.php

Physical Properties	Metric	English	Comments
Density	1.18 g/cc	0.0426 lb/in ³	ISO 1183
Linear Mold Shrinkage, Flow	0.0020 - 0.0030 cm/cm	0.0020 - 0.0030 in/in	In Flow Direction; Borealis Method
	@Thickness 4.00 mm	@Thickness 0.157 in	
Linear Mold Shrinkage, Transverse	<= 0.0030 cm/cm	<= 0.0030 in/in	In Flow Direction; Borealis Method
	@Thickness 4.00 mm	@Thickness 0.157 in	
Linear Mold Shrinkage, Transverse	0.0080 - 0.012 cm/cm	0.0080 - 0.012 in/in	Borealis Method
Melt Flow	1.8 g/10 min	1.8 g/10 min	ISO 1133
	@Load 2.16 kg, Temperature 230 °C	@Load 4.76 lb, Temperature 446 °F	
Spiral Flow	106 cm	41.7 in	Borealis Method
	@Thickness 2.00 mm, Temperature 250 °C	@Thickness 0.0787 in, Temperature 482 °F	

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	115 MPa	16700 psi	ISO 527-2
	48.0 MPa	6960 psi	
Elongation at Break	@Temperature 100 °C	@Temperature 212 °F	ISO 527-2
	3.2 %	3.2 %	
Tensile Modulus	5.5 %	5.5 %	ISO 527-2
	@Temperature 100 °C	@Temperature 212 °F	
Tensile Modulus	9.00 GPa	1310 ksi	ISO 527-2
	4.50 GPa	653 ksi	

Mechanical Properties	Metric @ Temperature 100 °C	English @ Temperature 212 °F	ISO 527-2 Comments
Flexural Strength	160 MPa	23200 psi	ISO 178
Flexural Modulus	7.50 GPa	1090 ksi	ISO 178
Charpy Impact Unnotched	5.80 J/cm ²	27.6 ft-lb/in ²	ISO 179/1eU
	5.40 J/cm ² @Temperature -20.0 °C	25.7 ft-lb/in ² @Temperature -4.00 °F	ISO 179/1eU
Charpy Impact, Notched	1.20 J/cm ²	5.71 ft-lb/in ²	ISO 179/1eA
Impact Test	9.00 J	6.64 ft-lb	Biaxial, Total Energy; ISO 6603T
	@Thickness 3.00 mm	@Thickness 0.118 in	

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	152 °C	306 °F	HDT-A; ISO 75-2
Vicat Softening Point	140 °C	284 °F	B (50 N); ISO 306

Optical Properties	Metric	English	Comments
Gloss	82 %	82 %	20°, plaque; DIN 67530
	@Thickness 2.00 mm	@Thickness 0.0787 in	
	90 %	90 %	60°, 2 mm plaque; DIN 67530
	@Thickness 2.00 mm	@Thickness 0.0787 in	

Processing Properties	Metric	English	Comments
Melt Temperature	230 - 260 °C	446 - 500 °F	
Mold Temperature	50.0 - 60.0 °C	122 - 140 °F	

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