

## Borealis Visico™/Ambicat™ LE4423/LE4476 Fast Curing, Easy Processing, Environmentally Friendly, Silane Crosslinkable LDPE Compound for Low Voltage Insulation

Category: Polymer, Thermoplastic, Polyethylene (PE), LDPE, Low Density Polyethylene (LDPE), Wire/Cable Grade

## **Material Notes:**

Visico LE4423 is a natural, ethylene vinyl silane copolymer that, when combined with the catalyst masterbatch Ambicat LE4472, will undergo an accelerated, moisture-induced crosslinking reaction. This polyethylene compound is highly active and crosslinks rapidly under ambient temperature and humidity conditions, as well as, in a sauna or hot water bath. The combinations of the Visico base material, LE 4423, and the patented sulphonic acid catalyst masterbatch, LE4476, provides a highly scorch retardant compound with excellent thermal stability. LE4423 contains a permanent scorch retardant additive (SRA) that increases the processing window for a moisture crosslinking compound, minimizes the tendency for premature crosslinking in the extruder, head or die and allows the use of a highly active crosslinking catalyst like LE4476. LE4476 should be added to LE4423 directly in the extruder hopper by dry blending at a ratio of 5 parts LE4476 to 95 parts LE4423. Information provided by the Manufacturer.

## Order this product through the following link:

http://www.lookpolymers.com/polymer\_Borealis-VisicoAmbicat-LE4423LE4476-Fast-Curing-Easy-Processing-Environmentally-Friendly-Silane-Crosslinkable-LDPE-Compound-for-Low-Voltage-Insulation.php

Physical Properties	Metric	English	Comments
Density	0.923 g/cc	0.0333 lb/in <sup>3</sup>	Base LE 4423; ASTM D792
	0.933 g/cc	0.0337 lb/in <sup>3</sup>	Catalyst LE 4476; ASTM D792
Melt Index of Compound	0.90 g/10 min	0.90 g/10 min	LE 4423; ASTM D1238

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	>= 13.28 MPa	>= 1926 psi	Heat Aging (7 Days at 121°C); ASTM D412
	14.8 MPa	2140 psi	ASTM D412
Elongation at Break	>= 270 %	>= 270 %	Heat Aging (7 Days at 121°C); ASTM D412
	300 %	300 %	ASTM D412
Elongation at Yield	>= 50 %	>= 50 %	Hot Creep Test (150°C, 0.20 Mpa); ICEA T-28-562
Tensile Set	<= 5.0 %	<= 5.0 %	Hot Creep Test (150°C, 0.20 Mpa); ICEA T-28-562

Electrical Properties	Metric	English	Comments
Electrical Resistivity	1.00e+16 ohm-cm	1.00e+16 ohm-cm	ASTM D257
Dielectric Constant	2.3	2.3	ASTM D150



Electrical Properties	@Frequency 60 Hz Metric	@Frequency 60 Hz English	Comments
Dielectric Strength	>= 21.7 kV/mm	>= 550 kV/in	ASTM D149
Dissipation Factor	0.00050	0.00050	ASTM D150
	@Frequency 60 Hz	@Frequency 60 Hz	

## **Contact Songhan Plastic Technology Co.,Ltd.**

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