

## **Blue River Coatings CRC100-H**

Category: Polymer, Adhesive, Thermoset

## **Material Notes:**

BLUE RIVER COATINGS CRC100-H is a two-component inorganic corrosion resistant coating designed for Original Equipment

Manufacturers (OEM) to protect metal substrates from corrosion and abrasion. If gouged or damaged, the coating will not experience
creepage and is repairable. The product is designed to coat surfaces that require a hard, abrasive, and chemical resistant coating that can
withstand temperatures of 1,800°F. CRC100-H offers excellent durability and corrosion protection as well as being a low VOC and EPA
compliant coating. Environmental Advantages:BLUE RIVER COATINGS CRC100-H is considered non-hazardous by EPA definitions and does
not contain lead or chromates. The solid and semi-solid sludge produced in spraying and clean up can be dried and sent to a "Class B"
landfill. Please follow local and state regulations in the proper use and disposal of this product. Characteristics:Excellent
hardnessExcellent adhesion to oxidized metalExcellent hardnessExcellent heat tolerance (1800°F+)Excellent acid resistanceGood impact
resistance and flexibility Available in flat finish onlyNon-photochemically reactiveApplication by spraying or dippingSolvent is used for
clean-upAir dry Product life of 48 hours UsesSteelAluminumInformation provided by Blue River Coatings

Order this product through the following link: http://www.lookpolymers.com/polymer\_Blue-River-Coatings-CRC100-H.php

Physical Properties	Metric	English	Comments
Specific Gravity	>= 1.00 g/cc	>= 1.00 g/cc	
Density	1.21 g/cc	0.0437 lb/in³	
Solids Content	47.5 %	47.5 %	by volume
	48 %	48 %	by weight
Volatile Organic Compounds (VOC) Content	246 g/l	246 g/l	

Mechanical Properties	Metric	English	Comments
Impact Test	18.1 J	13.3 ft-lb	Forward and Reverse

Thermal Properties	Metric	English	Comments
Flash Point	8.33 °C	47.0 °F	Part A
	65.6 °C	150 °F	Part B

Processing Properties	Metric	English	Comments
Cure Time	240 min	4.00 hour	Recoat, at 50% humidity
	@Temperature 75.0 °C	@Temperature 167 °F	
	720 min	12.0 hour	
			Dust Free, at 50% humidity



Processing Pro	operties Me	Femperature 75.0 °C etric	@Temperature 167 °F English	Comments
Descriptive Properties	Value		Comments	
Evaporation Rate	Slower than ether			
Flexibility	1/8" conical mandrel			
Pencil Hardness	4Н			
Salt Spray	Pass			anel, 2,000 hours with no blistering, eeling, or delamination.
	Pass;		Oxidized steel panel, cracking, peeling or d	1000 hours no blistering, creepage, elamination.
Solvent Resistance	20; double rubs with lacquer and xylene with saturated cl			
Submersion Test	>5 years		liquid fertilizer (nitro delamination.	gen) with no blistering, cracking, peeling o
	30 minutes		30 minutes in Hydroc cracking peeling or do	chloric Acid (10%) with no blistering elamination.
	30 minutes		Sulfuric Acid (10%) w delamination.	rith no blistering, cracking, peeling or
Theoretical Coverage	762 ft <sup>2</sup> at 1 mil			

## **Contact Songhan Plastic Technology Co.,Ltd.**

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