

## Beijing Chemical Industry KAIFA® M104N MPP0 Resin

Category : Polymer , Thermoplastic , Polyphenylene Ether/PP0

### Material Notes:

High flame retardant, Good flow Information provided by Beijing Chemical Industry Research Institute (Group)

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Beijing-Chemical-Industry-KAIFA-M104N-MPP0-Resin.php](http://www.lookpolymers.com/polymer_Beijing-Chemical-Industry-KAIFA-M104N-MPP0-Resin.php)

Physical Properties	Metric	English	Comments
Density	1.07 g/cc	0.0387 lb/in <sup>3</sup>	ASTM D792
Water Absorption	0.10 %	0.10 %	24 hr; ASTM D570
Linear Mold Shrinkage	0.0050 - 0.0070 cm/cm	0.0050 - 0.0070 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	40.0 MPa	5800 psi	ASTM D638
Elongation at Break	30 %	30 %	ASTM D638
Flexural Strength	64.0 MPa	9280 psi	ASTM D790
Flexural Modulus	2.20 GPa	319 ksi	ASTM D790
Charpy Impact, Notched	1.50 J/cm <sup>2</sup>	7.14 ft-lb/in <sup>2</sup>	ISO179

Thermal Properties	Metric	English	Comments
CTE, linear	70.0 μm/m-°C	38.9 μin/in-°F	ASTM D696
	@Temperature -30.0 - 30.0 °C	@Temperature -22.0 - 86.0 °F	
Deflection Temperature at 1.8 MPa (264 psi)	90.0 °C	194 °F	ASTM D648
Flammability, UL94	V-0	V-0	
	@Thickness 3.20 mm	@Thickness 0.126 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+16 ohm-cm	1.00e+16 ohm-cm	ASTM D257
Dielectric Constant	2.7	2.7	ASTM D150
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
Dielectric Strength	20.0 kV/mm	508 kV/in	ASTM D149
	@Thickness 2.00 mm	@Thickness 0.0787 in	

Electrical Properties	Metric	English	Comments
Dissipation Factor	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	ASTM D150

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	260 °C	500 °F	
Middle Barrel Temperature	280 °C	536 °F	
Front Barrel Temperature	280 °C	536 °F	
Nozzle Temperature	275 °C	527 °F	
Mold Temperature	80.0 °C	176 °F	
Injection Pressure	120 MPa	17400 psi	
Cycle Time - Injection	35 sec	35 sec	
Screw Speed	70 rpm	70 rpm	

## Contact Songhan Plastic Technology Co.,Ltd.

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