

BCC Products BC 7020 Epoxy Backfill System

Category: Polymer, Thermoset, Epoxy

Material Notes:

BC 7020 is a lightweight two component epoxy backfill system. Unlike BC 7010, the filler portion is pre-blended into the resin and hardener components for easier handling, thus simplifying the mixing process. BC 7020 is ideally suited for foundry applications involving mold and core construction. Features: low cost, simple mix ratio (1 to 1 by wt.), long pot life, machineable low shrinkage, and color change to insure complete mix.Information provided by BCC Products, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_BCC-Products-BC-7020-Epoxy-Backfill-System.php

| Physical Properties | Metric | English | Comments |
|-----------------------|---------------|---------------|---------------|
| Specific Gravity | 0.780 g/cc | 0.780 g/cc | |
| Linear Mold Shrinkage | 0.00020 cm/cm | 0.00020 in/in | ASTM D2566-69 |

| Mechanical Properties | Metric | English | Comments |
|-----------------------|----------------------|----------------------|----------|
| Hardness, Shore D | 65 | 65 | |
| | @Temperature 23.9 °C | @Temperature 75.0 °F | |
| Compressive Strength | 25.4 MPa | 3680 psi | |

| Thermal Properties | Metric | English | Comments |
|--|--------|---------|----------|
| Deflection Temperature at 1.8 MPa (264 psi) | 53.3 ℃ | 128 °F | |

| Processing Properties | Metric | English | Comments |
|-----------------------|----------------------|----------------------|----------|
| Cure Time | 1440 min | 24.0 hour | |
| Cure rime | @Temperature 24.0 °C | @Temperature 75.2 °F | |
| Pot Life | 120 - 180 min | 120 - 180 min | |
| | @Temperature 24.0 °C | @Temperature 75.2 °F | |

| Descriptive Properties | Value | Comments |
|-----------------------------|---------------|----------|
| Mix Ratio | 1:1 by weight | |
| Mixed Viscosity, Brookfield | Thixotropic | |

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