

BCC Products BC 4553 Polyester Styling Paste

Category : Polymer , Thermoset , Polyester, TS

Material Notes:

BC4553 is designed for instant buildup and repair of plastic surfaces and models. Recommended for use on SMC and FRP parts, vacuum form molds and a variety of surfaces. When cured BC4553 produces a hard, strong, chip resistant, tack-free surface. Area to be filled should be clean and dry, free from dust, oil and release agents. It is advisable to scarify the area prior to application. May be applied at any reasonable thickness by spreading or splining. Do not work with more material than can be applied in 5 minutes. Material mixed with cream hardener should not be returned to original can. After final cure material may be scraped, sanded, filed, drilled, taped or machined to a featheredge. Available in Ultra-white, gray, pine and mahogany. Information provided by BCC Products, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_BCC-Products-BC-4553-Polyester-Styling-Paste.php

Processing Properties	Metric	English	Comments
Cure Time	20.0 - 60.0 min	0.333 - 1.00 hour	
	@Temperature 24.0 °C	@Temperature 75.2 °F	
Pot Life	5.0 - 10 min	5.0 - 10 min	1lb mass
	@Temperature 24.0 °C	@Temperature 75.2 °F	
Shelf Life	6.00 Month	6.00 Month	in tightly closed container

Descriptive Properties	Value	Comments
Mix Ratio	100:1 or 100:2 resin/hardener	
Mixed Viscosity, Brookfield	Thixotropic	

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