

## BASF Ultramid® B3UG4 LS BK 23215 20% Glass Filled PA66 FR (Conditioned)

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, 20% Glass Fiber Filled

### Material Notes:

Description: Halogen-free and phosphorus free flame retardant injection-molding grade with outstanding free-flow properties, good electrical properties and low smoke density; resistant to glow wire test up to 960 °C. Information provided by BASF

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_BASF-Ultramid-B3UG4-LS-BK-23215-20-Glass-Filled-PA66-FR-Conditioned.php](http://www.lookpolymers.com/polymer_BASF-Ultramid-B3UG4-LS-BK-23215-20-Glass-Filled-PA66-FR-Conditioned.php)

Physical Properties	Metric	English	Comments
Bulk Density	0.500 - 0.800 g/cc	0.0181 - 0.0289 lb/in <sup>3</sup>	
Density	1.31 g/cc	0.0473 lb/in <sup>3</sup>	ISO 1183
Moisture Absorption at Equilibrium	2.0 - 2.4 %	2.0 - 2.4 %	23°C; 50% RH; ISO 62
Linear Mold Shrinkage	0.0060 cm/cm	0.0060 in/in	
Melt Flow	157.2 g/10 min @Load 5.00 kg, Temperature 275 °C	157.2 g/10 min @Load 11.0 lb, Temperature 527 °F	ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	50.0 MPa	7250 psi	50 mm/min; ISO 527-1/-2
Elongation at Yield	6.0 %	6.0 %	50 mm/min; ISO 527-1/-2
Modulus of Elasticity	3.00 GPa	435 ksi	ISO 527-1/-2
Charpy Impact Unnotched	11.0 J/cm <sup>2</sup> @Temperature 23.0 °C	52.3 ft-lb/in <sup>2</sup> @Temperature 73.4 °F	ISO 179/1eU

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	>= 90.0 µm/m-°C	>= 50.0 µin/in-°F	
Melting Point	220 °C	428 °F	ISO 3146
Decomposition Temperature	>= 300 °C	>= 572 °F	
UL RTI, Electrical	140 °C @Thickness 1.50 mm	284 °F @Thickness 0.0591 in	UL 746B
Oxygen Index	29 %	29 %	ISO 4589-2
Glow Wire Test	960 °C	1760 °F	IEC 60695-2-12

Thermal Properties	@Thickness 1.00 mm Metric	@Thickness 0.0394 in English	Comments
Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+11 ohm-cm	1.00e+11 ohm-cm	IEC 60093
Surface Resistance	1.00e+10 ohm	1.00e+10 ohm	IEC 60093
Comparative Tracking Index	600 V	600 V	Test solution A; IEC 60112
Hot Wire Ignition, HWI	2.0 sec @Thickness >=1.50 mm	2.0 sec @Thickness >=0.0591 in	ASTM D3874-88
High Amp Arc Ignition, HAI	0.00 arcs @Thickness >=0.700 mm	0.00 arcs @Thickness >=0.0276 in	UL 746C

Descriptive Properties	Value	Comments
Color	BK 23215	
Commercial Status	Europe	
Ignition Temperature	>350°C	ASTM D1929

## Contact Songhan Plastic Technology Co.,Ltd.

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