

BASF Ultramid® A3X4G7 BK 23079 35% Glass Filled PA66 FR (Dry)

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, 40% Glass Fiber Filled

Material Notes:

Description: 35% glass-fiber reinforced injection-molding grade with improved flame retardance and enhanced long-term stability. Flame retardant based on red phosphorus; very high stiffness and strength; outstanding mechanical and electrical properties. Information provided by BASF

Order this product through the following link:

http://www.lookpolymers.com/polymer_BASF-Ultramid-A3X4G7-BK-23079-35-Glass-Filled-PA66-FR-Dry.php

Physical Properties	Metric	English	Comments
Density	1.46 g/cc	0.0527 lb/in ³	ISO 1183
Viscosity Measurement	150	150	ISO 307
Linear Mold Shrinkage	0.0040 cm/cm	0.0040 in/in	restricted
Melt Flow	21.9 g/10 min @Load 5.00 kg, Temperature 275 °C	21.9 g/10 min @Load 11.0 lb, Temperature 527 °F	ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	130 MPa	18900 psi	50 mm/min; ISO 527-1/-2
Elongation at Yield	2.3 %	2.3 %	50 mm/min; ISO 527-1/-2
Modulus of Elasticity	9.80 GPa	1420 ksi	ISO 527-1/-2
Charpy Impact Unnotched	6.00 J/cm ² @Temperature 23.0 °C	28.6 ft-lb/in ² @Temperature 73.4 °F	ISO 179/1eU

Thermal Properties	Metric	English	Comments
Melting Point	260 °C	500 °F	DIN 53765
Deflection Temperature at 1.8 MPa (264 psi)	250 °C	482 °F	ISO 75-1/-2
Flammability, UL94	V-1 @Thickness >=0.400 mm	V-1 @Thickness >=0.0157 in	

Electrical Properties	Metric	English	Comments
Comparative Tracking Index	600 V	600 V	Test solution A; IEC 60112

Processing Properties	Metric	English	Comments
Melt Temperature	280 - 300 °C	536 - 572 °F	Injection-molding/Extrusion
Mold Temperature	80.0 - 90.0 °C	176 - 194 °F	Injection-molding

Descriptive Properties	Value	Comments
Color	BK 23079	
Commercial Status	Europe	

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