

BASF Ultramid® 8233G HS BK-102 33% Glass Filled PA6 (Conditioned)

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6 , 30% Glass Fiber Filled

Material Notes:

Ultramid 8233G HS BK-102 is a heat stabilized, weather resistant, 33% glass fiber reinforced PA6 injection molding compound offering excellent strength, stiffness, high temperature performance and dimensional stability. This balance of engineering properties in combination with excellent processability make it ideal in applications replacing metal, resulting in an overall cost and weight savings.

Order this product through the following link:

http://www.lookpolymers.com/polymer_BASF-Ultramid-8233G-HS-BK-102-33-Glass-Filled-PA6-Conditioned.php

Physical Properties	Metric	English	Comments
Density	1.39 g/cc	0.0502 lb/in ³	dry; ISO 1183
Water Absorption	1.1 %	1.1 %	24 hour; ISO Test
	6.4 %	6.4 %	beginning dry; ISO 62
Moisture Absorption at Equilibrium	1.8 %	1.8 %	beginning dry (23°C/50% R.H.); ISO 62
Relative Viscosity	2.6 cP	2.6 cP	ISO Test; 96 % SAV
Viscosity Measurement	50	50	Formic Acid
Linear Mold Shrinkage	0.0030 cm/cm	0.0030 in/in	ASTM Data; MD

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	99.0 MPa	14400 psi	0.2 in/min; ASTM Test
Tensile Strength, Ultimate	99.0 MPa	14400 psi	5mm/min; ISO 527
Elongation at Break	7.0 %	7.0 %	5mm/min; ISO 527
	7.0 %	7.0 %	0.2 in/min; ASTM Test
Tensile Modulus	5.60 GPa	812 ksi	1mm/min; ISO 527
Flexural Strength	130 MPa	18900 psi	ISO Data
Flexural Modulus	5.20 GPa	754 ksi	ISO Data

Thermal Properties	Metric	English	Comments
Melting Point	220 °C	428 °F	10 K/min
	220 °C	428 °F	ASTM Test

Processing Properties	Metric	English	Comments
Melt Temperature	275 °C	527 °F	Injection molding
Mold Temperature	95.0 °C	203 °F	Injection molding

Descriptive Properties	Value	Comments
Color	BK-102	
Commercial Status	Active America	
Form	Pellets	
Impact Modified	No	
Primary Processing Technique	Injection Molding	
Processing	Injection Molding	
Special characteristic	Heat stabilized or stable to heat	
UL.UL-C	Yes	

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