

## BASF Novolen® 1100 RC Polypropylene, Injection Molding Grade

Category : Polymer , Thermoplastic , Polypropylene (PP) , Polypropylene, Molded

### Material Notes:

Injection molded parts Data was collected by ISO methods and provided by BASF.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_BASF-Novolen-1100-RC-Polypropylene-Injection-Molding-Grade.php](http://www.lookpolymers.com/polymer_BASF-Novolen-1100-RC-Polypropylene-Injection-Molding-Grade.php)

Physical Properties	Metric	English	Comments
Density	0.910 g/cc	0.0329 lb/in <sup>3</sup>	
Water Absorption	0.10 %	0.10 %	
Moisture Absorption at Equilibrium	0.10 %	0.10 %	
Linear Mold Shrinkage, Flow	0.013 cm/cm	0.013 in/in	
Melt Flow	31 g/10 min	31 g/10 min	
	@Load 2.16 kg, Temperature 230 °C	@Load 4.76 lb, Temperature 446 °F	

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	34.0 MPa	4930 psi	
Elongation at Break	>= 50 %	>= 50 %	
Elongation at Yield	10 %	10 %	
Tensile Modulus	1.50 GPa	218 ksi	
Charpy Impact Unnotched	11.0 J/cm <sup>2</sup>	52.4 ft-lb/in <sup>2</sup>	
	1.30 J/cm <sup>2</sup>	6.19 ft-lb/in <sup>2</sup>	
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact, Notched	0.200 J/cm <sup>2</sup>	0.952 ft-lb/in <sup>2</sup>	
	0.150 J/cm <sup>2</sup>	0.714 ft-lb/in <sup>2</sup>	
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Tensile Creep Modulus, 1 hour	700 MPa	102000 psi	
Tensile Creep Modulus, 1000 hours	380 MPa	55100 psi	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	135 µm/m-°C	75.0 µin/in-°F	

Thermal Properties	@Temperature 20.0 °C Metric	@Temperature 68.0 °F English	Comments
Melting Point	163 °C	325 °F	
Deflection Temperature at 0.46 MPa (66 psi)	85.0 °C	185 °F	
Deflection Temperature at 1.8 MPa (264 psi)	55.0 °C	131 °F	
Vicat Softening Point	92.0 °C	198 °F	
Flammability, UL94	HB @Thickness 3.18 mm	HB @Thickness 0.125 in	

Electrical Properties	Metric	English	Comments
Electrical Resistivity	>= 1.00e+15 ohm-cm	>= 1.00e+15 ohm-cm	
Surface Resistance	1.00e+14 ohm	1.00e+14 ohm	
Dielectric Constant	2.3 @Frequency 100 Hz	2.3 @Frequency 100 Hz	
	2.3 @Frequency 1e+6 Hz	2.3 @Frequency 1e+6 Hz	
Dielectric Strength	140 kV/mm	3560 kV/in	
Dissipation Factor	0.000070 @Frequency 100 Hz	0.000070 @Frequency 100 Hz	
	0.00020 @Frequency 1e+6 Hz	0.00020 @Frequency 1e+6 Hz	
Comparative Tracking Index	600 V	600 V	

## Contact Songhan Plastic Technology Co.,Ltd.

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