

Azoty Tarnow™ Tarnamid® T-30 MS Polyamide 6 - Natural

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6 , Film Grade

Material Notes:

High viscosity extrusion grade for blown and flat films, including biaxial oriented films, also for extrusion of rods, pipes, plates, sheets, low diameter tubes and for injection molding of thick-walled parts. For uncolored parts produced by injection molding, contain including and demolding agents. Tarnamid® has the following main properties: High mechanical strength, rigidity and hardness High impact strength High vibration damping capacity Good fatigue strength Very good sliding properties, abrasion resistance, low coefficient of friction High thermal resistance, admissible temperature of continuous operation from -60°C to +150°C High chemical resistance, particularly to organic solvents, oils, lubricants and fuels Considerable moisture absorption influencing mechanical and electrical properties Self-extinguishing properties (fire retardant properties) Good electro-insulating properties Good optical properties, relatively good transparency of molded pieces with thickness below 3.2 mm made from natural Tarnamid® (not dyed and not compounded) Can be used for the production of goods coming into contact with food (grades fulfilling requirement of European Union Directive No 2002/72/EEC) with latest amendments Information provided by Azoty Tarnow™.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Azoty-Tarnow-Tarnamid-T-30-MS-Polyamide-6-Natural.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.14 g/cc	1.14 g/cc	ISO 1183
Water Absorption	1.8 % @Time 86400 sec	1.8 % @Time 24.0 hour	ISO 62
Linear Mold Shrinkage, Flow	0.014 cm/cm	0.014 in/in	ISO 294-4
Linear Mold Shrinkage, Transverse	0.014 cm/cm	0.014 in/in	ISO 294-4
Melt Flow	25 g/10 min @Load 5.00 kg, Temperature 275 °C	25 g/10 min @Load 11.0 lb, Temperature 527 °F	ISO 1133

Mechanical Properties	Metric	English	Comments
Ball Indentation Hardness	60.0 MPa @Load 36.5 kg	8700 psi @Load 80.5 lb	cond.; ISO 2039-1
	140 MPa @Load 36.5 kg	20300 psi @Load 80.5 lb	dry; ISO 2039-1
Tensile Strength, Yield	45.0 MPa	6530 psi	cond.; ISO 527
	78.0 MPa	11300 psi	dry; ISO 527
Elongation at Break	100 %	100 %	dry; ISO 527

Mechanical Properties	280 % Metric	280 % English	cond.; ISO 527 Comments
Tensile Modulus	0.980 GPa	142 ksi	cond.; ISO 527
	2.80 GPa	406 ksi	dry; ISO 527
Flexural Strength	28.0 MPa	4060 psi	cond.; ISO 178
	82.0 MPa	11900 psi	dry; ISO 178
Charpy Impact Unnotched	NB	NB	ISO 179 1eU
Charpy Impact, Notched	0.600 J/cm ²	2.86 ft-lb/in ²	dry; ISO 179 1eA
	1.30 J/cm ²	6.19 ft-lb/in ²	cond.; ISO 179 1eA

Thermal Properties	Metric	English	Comments
Melting Point	221 °C	430 °F	
Deflection Temperature at 1.8 MPa (264 psi)	50.0 °C	122 °F	cond.; ISO 75
	60.0 °C	140 °F	dry; ISO 75
Vicat Softening Point	195 °C	383 °F	ISO 306
	@Load 5.10 kg	@Load 11.2 lb	
Flammability, UL94	V-2	V-2	
	@Thickness 1.60 mm	@Thickness 0.0630 in	
Glow Wire Test	750 °C	1380 °F	PN-EN-60695-2-12
	@Thickness 2.00 mm	@Thickness 0.0787 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+12 ohm-cm	1.00e+12 ohm-cm	cond.; IEC 93
	1.00e+15 ohm-cm	1.00e+15 ohm-cm	dry; IEC 93
Surface Resistance	1.00e+13 ohm	1.00e+13 ohm	cond.; IEC 93
	1.00e+15 ohm	1.00e+15 ohm	dry; IEC 93
Dielectric Strength	30.0 kV/mm	762 kV/in	IEC 243-1
Comparative Tracking Index	600 V	600 V	IEC 112

Processing Properties	Metric	English	Comments
Melt Temperature	230 - 290 °C	446 - 554 °F	

Mold Temperature Processing Properties	60.0 - 120 °C Metric	140 - 248 °F English	80 - 90°C is recommended Comments
Drying Temperature	75.0 - 100 °C @Time 7200 - 14400 sec	167 - 212 °F @Time 2.00 - 4.00 hour	
Moisture Content	<= 0.10 %	<= 0.10 %	
Injection Pressure	80.0 - 130 MPa	11600 - 18900 psi	80 MPa is recommended

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