

## Azoty Tarnow™ TARNOFORM 300 POM

Category : Polymer , Thermoplastic , Acetal (POM) , Acetal Copolymer, Unreinforced

### Material Notes:

Basic, fast cycling injection molding grade suitable for many applications. Information provided by Zakłady Azotowe w Tarnowie-Moscicach S.A.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Azoty-Tarnow-TARNOFORM-300-POM.php](http://www.lookpolymers.com/polymer_Azoty-Tarnow-TARNOFORM-300-POM.php)

Physical Properties	Metric	English	Comments
Density	1.41 g/cc	0.0509 lb/in <sup>3</sup>	ISO 1183
Linear Mold Shrinkage	0.0285 cm/cm @Thickness 4.00 mm	0.0285 in/in @Thickness 0.157 in	
Melt Flow	9.0 g/10 min @Load 2.16 kg, Temperature 190 °C	9.0 g/10 min @Load 4.76 lb, Temperature 374 °F	ISO 1133

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	114	114	ISO 2039-2
Ball Indentation Hardness	140 MPa	20300 psi	358 N; ISO 2039-1
Tensile Strength, Yield	62.0 MPa	8990 psi	ISO 527
Elongation at Break	50 %	50 %	ISO 527
Flexural Strength	61.0 MPa	8850 psi	ISO 178
Izod Impact, Notched (ISO)	8.00 kJ/m <sup>2</sup>	3.81 ft-lb/in <sup>2</sup>	1A; ISO 180
Charpy Impact, Notched	0.700 J/cm <sup>2</sup>	3.33 ft-lb/in <sup>2</sup>	1eA; ISO 179

Thermal Properties	Metric	English	Comments
Specific Heat Capacity	1.48 J/g-°C	0.354 BTU/lb-°F	
Melting Point	167 °C	333 °F	10°C/min.; ISO 3146
Maximum Service Temperature, Air	100 °C	212 °F	
Deflection Temperature at 1.8 MPa (264 psi)	115 °C	239 °F	ISO 75
Vicat Softening Point	150 °C	302 °F	50 N; ISO 306
	HB	HB	

Thermal Properties	Metric	English	Comments
	@ Thickness 3.20 mm	@ Thickness 0.126 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	IEC 60093
Surface Resistance	1.00e+15 ohm	1.00e+15 ohm	IEC 60093
Dielectric Constant	3.9	3.9	IEC 60250
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
Dielectric Strength	25.0 kV/mm	635 kV/in	IEC 60243
Dissipation Factor	0.0085	0.0085	IEC 60250
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
Arc Resistance	1.9 sec	1.9 sec	ASTM D495
Comparative Tracking Index	600 V	600 V	IEC 112

Processing Properties	Metric	English	Comments
Processing Temperature	180 - 230 °C	356 - 446 °F	Barrel temperature
Mold Temperature	60.0 - 120 °C	140 - 248 °F	

## Contact Songhan Plastic Technology Co.,Ltd.

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