

## Axiall 4520 Flexible PVC

Category : Polymer , Thermoplastic , Vinyl (PVC)

### Material Notes:

Non-lead stabilized, thin wall, 105C rated automotive harness compound. Information provided by Georgia Gulf Georgia Gulf became Axiall Corporation in 2013.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Axiall-4520-Flexible-PVC.php](http://www.lookpolymers.com/polymer_Axiall-4520-Flexible-PVC.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.33 - 1.37 g/cc	1.33 - 1.37 g/cc	ASTM D-792

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	49 - 55	49 - 55	delayed; ASTM D-2240
Tensile Strength, Yield	22.8 MPa	3300 psi	ASTM D-638
Elongation at Yield	285 %	285 %	ASTM D-638
100% Modulus	0.0179 GPa	2.60 ksi	ASTM D-638

Thermal Properties	Metric	English	Comments
Brittleness Temperature	-15.0 °C	5.00 °F	ASTM D-746

Processing Properties	Metric	English	Comments
Melt Temperature	191 °C	375 °F	

## Contact Songhan Plastic Technology Co.,Ltd.

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