

## Ashley Polymers Ashlene® 829LF Nylon 6

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6 , Unreinforced

**Material Notes:**

Basic Nylon 6, low viscosity, lubricated. This is FDA approved. Data provided by the manufacturer

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Ashley-Polymers-Ashlene-829LF-Nylon-6.php](http://www.lookpolymers.com/polymer_Ashley-Polymers-Ashlene-829LF-Nylon-6.php)

Physical Properties	Metric	English	Comments
Density	1.14 g/cc	0.0412 lb/in <sup>3</sup>	ASTM D792
Water Absorption	1.8 %	1.8 %	24 hrs; ASTM D570
Moisture Absorption at Equilibrium	2.8 %	2.8 %	50% RH; ASTM D570
Water Absorption at Saturation	9.6 %	9.6 %	ASTM D570
Linear Mold Shrinkage	0.012 cm/cm	0.012 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	118	118	ASTM D785
Tensile Strength, Ultimate	79.0 MPa	11500 psi	ATSM D638
Elongation at Break	40 %	40 %	ASTM D638
Flexural Strength	106 MPa	15400 psi	ASTM D790
Flexural Modulus	2.30 GPa	334 ksi	ASTM D790
Izod Impact, Notched	0.430 J/cm	0.806 ft-lb/in	ASTM D256

Thermal Properties	Metric	English	Comments
Melting Point	221 °C	430 °F	ASTM D3418
Deflection Temperature at 0.46 MPa (66 psi)	182 °C	360 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	68.0 °C	154 °F	ASTM D648

## Contact Songhan Plastic Technology Co.,Ltd.

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