

Asahi Kasei Xyron® 640V Modified Polyphenylene Ether

Category : Polymer , Thermoplastic , Polyphenylene Ether/PPO , Polyphenylene Ether, Heat Resistant

Material Notes:

Flame Retardant Information provided by Asahi Kasei

Order this product through the following link:

http://www.lookpolymers.com/polymer_Asahi-Kasei-Xyron-640V-Modified-Polyphenylene-Ether.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.08 g/cc	1.08 g/cc	23°C; ASTM D792
Moisture Absorption	0.100 %	0.100 %	23°C, 50% RH 24 hours; ASTM D570
Linear Mold Shrinkage	0.0050 - 0.0070 cm/cm	0.0050 - 0.0070 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	70.0 MPa	10200 psi	23°C, 50% RH; ASTM D638
Elongation at Break	40 %	40 %	23°C, 50% RH; ASTM D638
Flexural Strength	103 MPa	14900 psi	23°C, 50% RH; ASTM D790
Flexural Modulus	2.55 GPa	370 ksi	23°C, 50% RH; ASTM D790
Izod Impact, Notched	1.47 J/cm @Thickness 6.40 mm, Temperature 23.0 °C	2.75 ft-lb/in @Thickness 0.252 in, Temperature 73.4 °F	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear	70.0 µm/m-°C @Temperature -30.0 - 60.0 °C	38.9 µin/in-°F @Temperature -22.0 - 140 °F	ASTM D696
Deflection Temperature at 1.8 MPa (264 psi)	130 °C	266 °F	ASTM D648
Flammability, UL94	V-1 @Thickness 1.60 mm	V-1 @Thickness 0.0630 in	
	V-0 @Thickness 3.20 mm	V-0 @Thickness 0.126 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+16 ohm-cm	1.00e+16 ohm-cm	50% RH; ASTM D257

Surface Resistance Electrical Properties	1.00e+16 ohm Metric	1.00e+16 ohm English	50% RH; ASTM D257 Comments
Dielectric Constant	2.9 @Frequency 1e+6 Hz	2.9 @Frequency 1e+6 Hz	50% RH; ASTM D150
	2.9 @Frequency 1e+6 Hz	2.9 @Frequency 1e+6 Hz	50% RH; ASTM D150
Dielectric Strength	29.0 kV/mm @Thickness 2.00 mm	737 kV/in @Thickness 0.0787 in	Short time; ASTM D149
Dissipation Factor	0.0030 @Frequency 60 Hz	0.0030 @Frequency 60 Hz	50% RH; ASTM D150
	0.0040 @Frequency 1e+6 Hz	0.0040 @Frequency 1e+6 Hz	50% RH; ASTM D150
Arc Resistance	70 sec	70 sec	Tungsten; ASTM D495

Processing Properties	Metric	English	Comments
Processing Temperature	240 - 300 °C	464 - 572 °F	Resin Temperature
Mold Temperature	60.0 - 90.0 °C	140 - 194 °F	
Drying Temperature	90.0 - 100 °C	194 - 212 °F	Pre-drying Temperature
Dry Time	2 - 4 hour	2 - 4 hour	

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