

Arlon R33089X028 0.029" (0.737 mm) Uncured/Cured Silicone Rubber with Fiberglass Substrate

Category : Polymer , Thermoset , Silicone , Silicone Rubber , Silicone, Molded, Glass Fiber Filled

Material Notes:

Design/Construction:Side 1: Cured Silicone RubberSide 2: Cured/Uncured Layers This data Represents typical values for the production material. The data should not be used to write, or in place of, material specifications.Information provided by Arlon, Silicone Technologies Division

Order this product through the following link:

http://www.lookpolymers.com/polymer_Arlon-R33089X028-0029-0737-mm-UncuredCured-Silicone-Rubber-with-Fiberglass-Substrate.php

Physical Properties	Metric	English	Comments
Thickness	>= 25.4 microns	>= 1.00 mil	Side 1
	>= 50.8 microns	>= 2.00 mil	Side 2, Cured
	76.2 microns	3.00 mil	Polyethylene, Interleave
	>= 203 microns	>= 8.00 mil	Side 2, Uncured
	457 microns	18.0 mil	Prime Coated 162 Fiberglass, Substrate
	737 - 787 microns	29.0 - 31.0 mil	Overall

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	40 - 50	40 - 50	Compound Property
Tensile Strength	>= 5.52 MPa	>= 800 psi	Compound Property
Elongation at Break	>= 500 %	>= 500 %	Compound Property
Peel Strength	>= 1.05 kN/m	>= 6.00 pli	Bond Strength

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	232 °C	450 °F	
Minimum Service Temperature, Air	-56.7 °C	-70.0 °F	
UL RTI, Electrical	220 °C	428 °F	per UL card E63753
UL RTI, Mechanical without Impact	200 °C	392 °F	per UL card E63753
Flammability, UL94	HB	HB	Compound Rated

Electrical Properties	Metric	English	Comments
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Dielectric Strength Electrical Properties	≥ 15.7 kV/mm Metric	≥ 400 kV/in English	Comments
Processing Properties	Metric	English	Comments
Cure Time	15.0 min @Temperature 177 °C	0.250 hour @Temperature 350 °F	Recommended Cure Cycle
	120 min @Temperature 204 °C	2.00 hour @Temperature 400 °F	Recommended Postcure Cycle
Shelf Life	6.00 Month	6.00 Month	From date of manufacture

Descriptive Properties	Value	Comments
Color	Dark Gray	
Total Product Weight (oz/yd2)	29 - 33	
Uncoated Fabric Break Strength	420 lb/in	Fill Direction, Substrate Property
	700 lb/in	Warp Direction, Substrate Property

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