

Arlon P29609R025 0.025" (0.635 mm) Silicone Rubber with Fiberglass Substrate

Category : Polymer , Thermoset , Silicone , Silicone Rubber , Silicone, Molded, Glass Fiber Filled

Material Notes:

Design/Construction:Side 1: Layer-on-Layer Product Use: Traction motor insulation, electrical insulationAppearance: Red silicone gum on fiberglass clothThis data Represents typical values for the production material. The data should not be used to write, or in place of, material specifications.Information provided by Arlon, Silicone Technologies Division

Order this product through the following link:

http://www.lookpolymers.com/polymer_Arlon-P29609R025-0025-0635-mm-Silicone-Rubber-with-Fiberglass-Substrate.php

Physical Properties	Metric	English	Comments
Thickness	38.1 microns	1.50 mil	Polyethylene, Interleave
	50.8 microns	2.00 mil	Side 1, Side 1, Fully Cured
	203 microns	8.00 mil	Prime Coated 7628 Fiberglass, Substrate
	381 microns	15.0 mil	Side 1, Side 2, Uncured
	610 - 660 microns	24.0 - 26.0 mil	Overall

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	55 - 65	55 - 65	Compound Property
Tensile Strength	>= 6.21 MPa	>= 900 psi	Compound Property
Elongation at Break	>= 200 %	>= 200 %	Compound Property
Peel Strength	>= 0.877 kN/m	>= 5.00 pli	Bond Strength

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	260 °C	500 °F	
Minimum Service Temperature, Air	-56.7 °C	-70.0 °F	
Flammability Test	<= 3.0	<= 3.0	[in], Char Length; FTMS 191A; Method 5903
	<= 15	<= 15	[sec], Flame & Glow Time; FTMS 191A; Method 5903

Electrical Properties	Metric	English	Comments
Dielectric Strength	>= 15.7 kV/mm	>= 400 kV/in	

Processing Properties	Metric	English	Comments
Cure Time	15.0 min	0.250 hour	Recommended Cure Cycle
	@Temperature 177 °C	@Temperature 350 °F	
	120 min	2.00 hour	Recommended Postcure Cycle
	@Temperature 204 °C	@Temperature 400 °F	
Shelf Life	6.00 Month	6.00 Month	From date of manufacture
	@Temperature 23.9 °C	@Temperature 75.0 °F	

Descriptive Properties	Value	Comments
Color	Red	
Total Product Weight (oz/yd2)	24.4 - 28.4	
Uncoated Fabric Break Strength	200 lb/in	Fill Direction, Substrate Property
	250 lb/in	Warp Direction, Substrate Property

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