

Arlon CP-410XD Bulk Compound

Category : Polymer , Thermoset , Rubber or Thermoset Elastomer (TSE)

Material Notes:

Design/Construction: Bulk Compound (packaged in polyethylene) This data Represents typical values for the production material. The data should not be used to write, or in place of, material specifications. Information provided by Arlon, Silicone Technologies Division

Order this product through the following link:

http://www.lookpolymers.com/polymer_Arlon-CP-410XD-Bulk-Compound.php

Physical Properties	Metric	English	Comments
Density	1.22 g/cc	0.0441 lb/in ³	Silicone Property; Arlon SQA-TMS-024

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	36	36	Silicone Property; ASTM D2240
Tensile Strength	6.38 MPa	925 psi	Silicone Property; ASTM D412
Elongation at Break	550 %	550 %	Silicone Property; ASTM D412
Tear Strength	14.5 kN/m	83.0 pli	Silicone Property; ASTM D624

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	232 °C	450 °F	
Minimum Service Temperature, Air	-56.7 °C	-70.0 °F	
UL RTI, Electrical	220 °C	428 °F	
UL RTI, Mechanical without Impact	200 °C	392 °F	
Flammability, UL94	HB	HB	

Electrical Properties	Metric	English	Comments
Dielectric Strength	15.7 kV/mm	400 kV/in	ASTM D149

Processing Properties	Metric	English	Comments
Cure Time	15.0 min	0.250 hour	Recommended Cure Cycle
	@Temperature 149 °C	@Temperature 300 °F	
	120 min	2.00 hour	Recommended Postcure Cycle
@Temperature 204 °C	@Temperature 400 °F		
	6.00 Month	6.00 Month	

Shelf Life	Metric	English	From date of manufacture
Processing Properties	@ Temperature 21.1 °C	@ Temperature 70.0 °F	Comments

Descriptive Properties	Value	Comments
Color	Dark Gray	

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