

Arlon 56224R025 0.025" (0.635 mm) Uncured Silicone Rubber with Fiberglass Substrate

Category : Polymer , Thermoset , Silicone , Silicone Rubber , Silicone, Molded, Glass Fiber Filled

Material Notes:

Design/Construction:Side 1: Uncured Silicone RubberThis data Represents typical values for the production material. The data should not be used to write, or in place of, material specifications.Information provided by Arlon, Silicone Technologies Division

Order this product through the following link:

http://www.lookpolymers.com/polymer_Arlon-56224R025-0025-0635-mm-Uncured-Silicone-Rubber-with-Fiberglass-Substrate.php

Physical Properties	Metric	English	Comments
Thickness	76.2 microns	3.00 mil	Polyethylene, Interleave
	>= 203 microns	>= 8.00 mil	Side 1
	432 microns	17.0 mil	Prime Coated 1564 Fiberglass, Substrate
	584 - 686 microns	23.0 - 27.0 mil	Overall

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	55 - 60	55 - 60	Compound Property
Tensile Strength	>= 6.21 MPa	>= 900 psi	Compound Property
Elongation at Break	>= 200 %	>= 200 %	Compound Property
Peel Strength	>= 0.877 kN/m	>= 5.00 pli	Bond Strength

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	232 °C	450 °F	
Minimum Service Temperature, Air	-56.7 °C	-70.0 °F	

Electrical Properties	Metric	English	Comments
Dielectric Strength	>= 15.7 kV/mm	>= 400 kV/in	

Processing Properties	Metric	English	Comments
Cure Time	15.0 min	0.250 hour	Recommended Cure Cycle
	@Temperature 177 °C	@Temperature 350 °F	
	120 min	2.00 hour	Recommended Postcure Cycle
	@Temperature 232 °C	@Temperature 450 °F	

Processing Properties	Metric ^{month}	English ^{month}	Comments
Shelf Life	@Temperature 23.9 °C	@Temperature 75.0 °F	From date of manufacture

Descriptive Properties	Value	Comments
Color	Red	
Total Product Weight (oz/yd2)	31.2 - 37.2	
Uncoated Fabric Break Strength	350 lb/in	Fill Direction, Substrate Property
	400 lb/in	Warp Direction, Substrate Property

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