

Arlon 55606R028 0.028" (0.711 mm) Uncured/Cured Silicone Rubber with Fiberglass Substrate

Category : Polymer , Thermoset , Silicone , Silicone Rubber , Silicone, Molded, Glass Fiber Filled

Material Notes:

Design/Construction: Side 1: Cured Silicone Rubber Layer Side 2: Uncured Silicone Rubber This data Represents typical values for the production material. The data should not be used to write, or in place of, material specifications Information provided by Arlon, Silicone Technologies Division

Order this product through the following link:

http://www.lookpolymers.com/polymer_Arlon-55606R028-0028-0711-mm-UncuredCured-Silicone-Rubber-with-Fiberglass-Substrate.php

Physical Properties	Metric	English	Comments
Thickness	76.2 microns	3.00 mil	Side 1
	76.2 microns	3.00 mil	Polyethylene, Interleave
	>= 152 microns	>= 6.00 mil	Side 2
	457 microns	18.0 mil	Prime Coated 162 Fiberglass, Substrate
	686 - 787 microns	27.0 - 31.0 mil	Overall

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	55 - 65	55 - 65	Compound Property
Tensile Strength	>= 6.21 MPa	>= 900 psi	Compound Property
Elongation at Break	>= 300 %	>= 300 %	Compound Property
Peel Strength	>= 1.05 kN/m	>= 6.00 pli	Bond Strength

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	220 °C	428 °F	rated per UL Card E54153
Minimum Service Temperature, Air	-56.7 °C	-70.0 °F	
Flammability, UL94	HB	HB	

Electrical Properties	Metric	English	Comments
Dielectric Strength	>= 15.7 kV/mm	>= 400 kV/in	

Processing Properties	Metric	English	Comments
	120 min	2.00 hour	

Cure Time Processing Properties	Metric @ Temperature 204 °C	English @ Temperature 400 °F	Recommended Postcure Cycle Comments
	15.0 min	0.250 hour	Recommended Cure Cycle
	@Pressure 0.345 MPa, Temperature 177 °C	@Pressure 50.0 psi, Temperature 350 °F	
Shelf Life	6.00 Month	6.00 Month	From date of manufacture
	@Temperature 23.9 °C	@Temperature 75.0 °F	

Descriptive Properties	Value	Comments
Color	Red	
Total Product Weight (oz/yd2)	30.3 - 36.3	
Uncoated Fabric Break Strength	420 lb/in	Fill Direction, Substrate Property
	700 lb/in	Warp Direction, Substrate Property

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