

Arlon 44576B009A 0.0085" (0.216 mm) Uncured/Cured Silicone Rubber with Fiberglass Substrate

Category : Polymer , Thermoset , Silicone , Silicone Rubber , Silicone, Molded, Glass Fiber Filled

Material Notes:

Design/Construction:Side 1: Cured Silicone RubberSide 2: Uncured Silicone Rubber This data represents typical values for the production material. The data should not be used to write, or in place of, material specifications.Information provided by Arlon, Silicone Technologies Division

Order this product through the following link:

http://www.lookpolymers.com/polymer_Arlon-44576B009A-00085-0216-mm-UncuredCured-Silicone-Rubber-with-Fiberglass-Substrate.php

Physical Properties	Metric	English	Comments
Thickness	>= 25.4 microns	>= 1.00 mil	Side 2
	50.8 microns	2.00 mil	Side 1
	76.2 microns	3.00 mil	Polyethylene Interleave
	127 microns	5.00 mil	Prime Coated 1165 Fiberglass, Substrate
	203 - 241 microns	8.00 - 9.50 mil	Overall

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	40 - 50	40 - 50	Compound Property
Tensile Strength	>= 5.52 MPa	>= 800 psi	Compound Property
Elongation at Break	>= 500 %	>= 500 %	Compound Property
Peel Strength	>= 0.526 kN/m	>= 3.00 pli	Bond Strength

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	232 °C	450 °F	
Minimum Service Temperature, Air	-56.7 °C	-70.0 °F	
UL RTI, Electrical	220 °C	428 °F	per UL Car E54153
UL RTI, Mechanical without Impact	200 °C	392 °F	per UL Car E54153
Flammability, UL94	HB	HB	Compound Rated

Electrical Properties	Metric	English	Comments
Dielectric Strength	>= 15.7 kV/mm	>= 400 kV/in	

Electrical Properties	Metric	English	Comments
Processing Properties	Metric	English	Comments
Cure Time	120 min	2.00 hour	Recommended Postcure Cycle
	@Temperature 204 °C	@Temperature 400 °F	
	15.0 min	0.250 hour	Recommended Cure Cycle
	@Pressure 0.345 MPa, Temperature 177 °C	@Pressure 50.0 psi, Temperature 350 °F	
Shelf Life	6.00 Month	6.00 Month	From date of manufacture
	@Temperature 23.9 °C	@Temperature 75.0 °F	

Descriptive Properties	Value	Comments
Color	Black	
Total Product Weight (oz/yd2)	9.3 - 12.3	
Uncoated Fabric Break Strength	125 lb/in	Warp Direction, Substrate Property
	160 lb/in	Fill Direction, Substrate Property

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