

## Arlon 30600R025 0.025" (0.635 mm) Uncured Unsupported Silicone Rubber on Release Carrier

Category : Polymer , Thermoset , Silicone , Silicone Rubber

### Material Notes:

Design/Construction: Side 1: Uncured Unsupported Silicone Rubber on Release Carrier  
 Product Use: Flexible heater insulation  
 Appearance: Red silicone gum on fiberglass with polymer release liners  
 This data represents typical values for the production material. The data should not be used to write, or in place of, material specifications.  
 Information provided by Arlon, Silicone Technologies Division

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Arlon-30600R025-0025-0635-mm-Uncured-Unsupported-Silicone-Rubber-on-Release-Carrier.php](http://www.lookpolymers.com/polymer_Arlon-30600R025-0025-0635-mm-Uncured-Unsupported-Silicone-Rubber-on-Release-Carrier.php)

Physical Properties	Metric	English	Comments
Thickness	76.2 microns	3.00 mil	Polyethylene Interleave
	127 microns	5.00 mil	Kodacel Carrier
	584 - 686 microns	23.0 - 27.0 mil	Overall
	584 - 686 microns	23.0 - 27.0 mil	Side 1

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	55 - 65	55 - 65	Compound Property
Tensile Strength	>= 6.21 MPa	>= 900 psi	Compound Property
Elongation at Break	>= 300 %	>= 300 %	Compound Property
Peel Strength	>= 1.05 kN/m	>= 6.00 pli	Bond Strength

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	220 °C	428 °F	rated per UL card E54153
Minimum Service Temperature, Air	-56.7 °C	-70.0 °F	
Flammability, UL94	HB	HB	

Electrical Properties	Metric	English	Comments
Dielectric Strength	>= 15.7 kV/mm	>= 400 kV/in	

Processing Properties	Metric	English	Comments
Cure Time	120 min	2.00 hour	Recommended Postcure Cycle
	@Temperature 204 °C	@Temperature 400 °F	

Processing Properties	15.0 min Metric	0.250 hour English	Comments Recommended Cure Cycle
	@Pressure 0.345 MPa, Temperature 177 °C	@Pressure 50.0 psi, Temperature 350 °F	
Shelf Life	6.00 Month @Temperature 23.9 °C	6.00 Month @Temperature 75.0 °F	From date of manufacture

Descriptive Properties	Value	Comments
Color	Red	
Total Product Weight (oz/yd2)	22.7 - 26.7	

## Contact Songhan Plastic Technology Co.,Ltd.

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