

## Arlon 28601M015 0.015" (0.381 mm) Uncured Silicone Rubber with Fiberglass Substrate

Category : Polymer , Thermoset , Silicone , Silicone Rubber , Silicone, Molded, Glass Fiber Filled

### Material Notes:

Design/Construction:Side 1: Uncured Silicone RubberSide 2: Uncured Silicone Rubber Appearance: Tan gum on glass fiber fabricThis data represents typical values for the production material. The data should not be used to write, or in place of, material specifications.Information provided by Arlon, Silicone Technologies Division

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Arlon-28601M015-0015-0381-mm-Uncured-Silicone-Rubber-with-Fiberglass-Substrate.php](http://www.lookpolymers.com/polymer_Arlon-28601M015-0015-0381-mm-Uncured-Silicone-Rubber-with-Fiberglass-Substrate.php)

Physical Properties	Metric	English	Comments
Thickness	>= 63.5 microns	>= 2.50 mil	Side 1
	>= 63.5 microns	>= 2.50 mil	Side 2
	76.2 microns	3.00 mil	Polyethylene Interleave
	203 microns	8.00 mil	Prime Coated 1523 Fiberglass, Substrate
	343 - 419 microns	13.5 - 16.5 mil	Overall

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	55 - 65	55 - 65	Compound Property
Tensile Strength	>= 6.21 MPa	>= 900 psi	Compound Property
Elongation at Break	>= 300 %	>= 300 %	Compound Property
Peel Strength	>= 1.05 kN/m	>= 6.00 pli	Bond Strength

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	220 °C	428 °F	rated per UL card E54153
Minimum Service Temperature, Air	-56.7 °C	-70.0 °F	
Flammability, UL94	HB	HB	

Electrical Properties	Metric	English	Comments
Dielectric Strength	>= 15.7 kV/mm	>= 400 kV/in	

Processing Properties	Metric	English	Comments
	120 min	2.00 hour	

<b>Cure Time</b> Processing Properties	<b>Metric</b> @ Temperature 204 °C	<b>English</b> @ Temperature 400 °F	<b>Recommended Postcure Cycle</b> Comments
	15.0 min	0.250 hour	Recommended Cure Cycle
	@Pressure 0.345 MPa, Temperature 177 °C	@Pressure 50.0 psi, Temperature 350 °F	
Shelf Life	6.00 Month	6.00 Month	From date of manufacture
	@Temperature 23.9 °C	@Temperature 75.0 °F	

<b>Descriptive Properties</b>	<b>Value</b>	<b>Comments</b>
Color	Beige	
Total Product Weight (oz/yd2)	14.7 - 17.7	
Uncoated Fabric Break Strength	200 lb/in	Fill Direction, Substrate Property
	250 lb/in	Warp Direction, Substrate Property

## Contact Songhan Plastic Technology Co.,Ltd.

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