

Arlon 19566R025 0.025" (0.635 mm) Uncured/Cured Silicone Rubber with Fiberglass Substrate

Category : Polymer , Thermoset , Silicone , Silicone Rubber , Silicone, Molded, Glass Fiber Filled

Material Notes:

Design/Construction: Side 1: Cured Silicone Rubber Side 2: Uncured Silicone Rubber Appearance: Red silicone gum on fiberglass fabric This data represents typical values for the production material. The data should not be used to write, or in place of, material specifications. Information provided by Arlon, Silicone Technologies Division

Order this product through the following link:

http://www.lookpolymers.com/polymer_Arlon-19566R025-0025-0635-mm-UncuredCured-Silicone-Rubber-with-Fiberglass-Substrate.php

Physical Properties	Metric	English	Comments
Thickness	>= 76.2 microns	>= 3.00 mil	Polyethylene Interleave
	63.5 - 140 microns	2.50 - 5.50 mil	Side 1
	140 - 216 microns	5.50 - 8.50 mil	Side 2
	>= 356 microns	>= 14.0 mil	Prime Coated 1523 Fiberglass, Substrate
	597 - 673 microns	23.5 - 26.5 mil	Overall

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	40 - 50	40 - 50	Compound Property
Tensile Strength	>= 5.52 MPa	>= 800 psi	Compound Property
Elongation at Break	>= 500 %	>= 500 %	Compound Property
Peel Strength	>= 1.05 kN/m	>= 6.00 pli	Bond Strength

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	232 °C	450 °F	
Minimum Service Temperature, Air	-56.7 °C	-70.0 °F	

Electrical Properties	Metric	English	Comments
Dielectric Strength	>= 15.7 kV/mm	>= 400 kV/in	

Processing Properties	Metric	English	Comments
Cure Time	120 min	2.00 hour	Recommended Postcure Cycle
	@Temperature 204 °C	@Temperature 400 °F	

Processing Properties	Metric	English	Comments
	@Pressure 0.345 MPa, Temperature 177 °C	@Pressure 50.0 psi, Temperature 350 °F	Recommended Cure Cycle
Shelf Life	6.00 Month @Temperature 21.1 °C	6.00 Month @Temperature 70.0 °F	From date of manufacture

Descriptive Properties	Value	Comments
Color	Red	
Total Product Weight (oz/yd2)	24.9 - 27.7	
Uncoated Fabric Break Strength	300 lb/in	Fill Direction, Substrate Property
	450 lb/in	Warp Direction, Substrate Property

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