## Aremco Ceramabond<sup>™</sup> 516 High Temperature Ceramic Adhesive/Paste, Zirconia Filled

Category : Ceramic , Oxide , Zirconium Oxide

## Material Notes:

Aremco's ceramic adhesives are easy to use, one- and two-component systems which air dry in 1-2 hrs and are ready for use following a 200 to 700 °F cure. These materials are mostly water-based and do not outgas after curing. They are also environmentally safe, nonflammable materials which contain no volatile organic compounds.General Features: Dielectric, Moisture Resistant Bonding: Ceramic to Ceramic, Ceramic to Metal, Metal to Metal Principal Use: Thermocouples

## Order this product through the following link:

http://www.lookpolymers.com/polymer\_Aremco-Ceramabond-516-High-Temperature-Ceramic-AdhesivePaste-Zirconia-Filled.php

Physical Properties	Metric	English	Comments
Density	2.15 - 2.30 g/cc	0.0777 - 0.0831 lb/in³	
Viscosity	40000 - 70000 cP	40000 - 70000 cP	
Storage Temperature	4.44 - 32.2 °C	40.0 - 90.0 °F	

Mechanical Properties	Metric	English	Comments
Impact Test	67.8 J	50.0 ft-lb	Torque Strength; curing at 1000°F

Thermal Properties	Metric	English	Comments
CTE, linear	7.38 µm/m-°C	4.10 µin/in-°F	
Maximum Service Temperature, Air	1760 °C	3200 °F	

Electrical Properties	Metric	English	Comments
Volume Resistivity	10000 ohm-cm	10000 ohm-cm	
	@Temperature 538 °C	@Temperature 1000 °F	
	1.00e+8 ohm-cm	1.00e+8 ohm-cm	
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Dielectric Strength	7.40 kV/mm	188 kV/in	

Processing Properties	Metric	English	Comments
Cure Time	420 - 600 min	7.00 - 10.0 hour	1-4 hrs Air Set; 2 hrs at 200°F; 2 hrs at 500°F; 2 hrs at 700°F
	6.00 Month	6.00 Month	
Shelf Life	@Temperature 4.44 -	@Temperature 40.0 -	



Processing Properties	32.2 °C Metric	90.0°F English Comments
Descriptive Properties	Value	Comments
Acid Resistance	Good	after curing at 700°F for 2 hours
Alkali Resistance	Excellent	after curing at 700°F for 2 hours
Color	Tan	
Moisture Resistance	Good	after curing at 700°F for 2 hours

## Contact Songhan Plastic Technology Co.,Ltd.

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