

Americas Styrenics STYRON® 404 High Impact Polystyrene

Category : Polymer , Thermoplastic , Polystyrene (PS) , Polystyrene, Impact Modified

Material Notes:

Product Characteristics Additive Free Typical Applications Compounding and masterbatches Information provided by Americas Styrenics LLC.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Americas-Styrenics-STYRON-404-High-Impact-Polystyrene.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.04 g/cc	1.04 g/cc	ASTM D792
Linear Mold Shrinkage	0.0040 - 0.0080 cm/cm	0.0040 - 0.0080 in/in	ASTM D955
Melt Flow	2.3 g/10 min @Load 5.00 kg, Temperature 200 °C	2.3 g/10 min @Load 11.0 lb, Temperature 392 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	33.1 MPa	4800 psi	ASTM D638
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Elongation at Break	60 %	60 %	ASTM D638
Tensile Modulus	1.93 GPa	280 ksi	ASTM D638
Flexural Strength	42.7 MPa	6200 psi	ASTM D790
Flexural Modulus	2.00 GPa	290 ksi	ASTM D790
Izod Impact, Notched	0.747 J/cm	1.40 ft-lb/in	compression molded; ASTM D256
	0.854 J/cm	1.60 ft-lb/in	injection molded; ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear	90.0 µm/m-°C	50.0 µin/in-°F	ASTM D696
Deflection Temperature at 0.46 MPa (66 psi)	93.3 °C	200 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	82.8 °C	181 °F	ASTM D648
Vicat Softening Point	106 °C	222 °F	ASTM D1525

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