

## Alliance Polymers Viprene™ P60A-22U-NAT Thermoplastic Vulcanizate Elastomer

Category : Polymer , Thermoplastic , Elastomer, TPE , Thermoplastic Vulcanizate Elastomer (TPV)

### Material Notes:

Viprene™ P60A-22U-NAT is a UV and Heat Stabilized TVP (Thermoplastic Vulcanizate Elastomer). This material can be easily processed by extrusion or injection molding. It exhibits easy flowing characteristics. Availability: North America Additive: Heat Stabilizer and UV Stabilizer Features: Good Flow, Good UV Resistance and Heat Stabilized Appearance: Natural Color Forms: Pellets Processing Method: Extrusion and Injection Molding Information provided by Alliance Polymers

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Alliance-Polymers-Viprene-P60A-22U-NAT-Thermoplastic-Vulcanizate-Elastomer.php](http://www.lookpolymers.com/polymer_Alliance-Polymers-Viprene-P60A-22U-NAT-Thermoplastic-Vulcanizate-Elastomer.php)

Physical Properties	Metric	English	Comments
Density	0.970 g/cc	0.0350 lb/in <sup>3</sup>	ISO 2781

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	60	60	ISO 868
Tensile Strength at Break	6.80 MPa	986 psi	ISO 37
Tensile Stress	2.20 MPa	319 psi	ISO 37
	@Strain 100 %	@Strain 100 %	
	3.60 MPa	522 psi	ISO 37
	@Strain 300 %	@Strain 300 %	
Elongation at Break	550 %	550 %	ISO 37
Tear Strength	38.6 kN/m	220 pli	ISO 34-1
Compression Set	20 %	20 %	ASTM D3995B
	@Temperature 70.0 °C, Time 79200 sec	@Temperature 158 °F, Time 22.0 hour	

Thermal Properties	Metric	English	Comments
Brittleness Temperature	-60.0 °C	-76.0 °F	ASTM D746
Flammability, UL94	HB	HB	
	@Thickness 1.00 mm	@Thickness 0.0394 in	
	HB	HB	
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	HB	HB	

Thermal Properties	Metric @ Thickness 3.00 mm	English @ Thickness 0.118 in	Comments
<b>Processing Properties</b>	<b>Metric</b>	<b>English</b>	<b>Comments</b>
Processing Temperature	190 °C	374 °F	Gate Temperature; Extrusion
	190 - 230 °C	374 - 446 °F	Injection
Rear Barrel Temperature	180 °C	356 °F	Injection
Middle Barrel Temperature	185 °C	365 °F	Injection
Front Barrel Temperature	185 °C	365 °F	Injection
Nozzle Temperature	185 - 220 °C	365 - 428 °F	Injection
Zone 1	180 °C	356 °F	Extrusion
Zone 2	185 °C	365 °F	Extrusion
Zone 3	185 °C	365 °F	Extrusion
Die Temperature	195 °C @Pressure 4.80 - 17.0 MPa	383 °F @Pressure 696 - 2470 psi	Extrusion
Mold Temperature	10.0 - 50.0 °C	50.0 - 122 °F	Injection
Injection Velocity	>= 50.0 mm/sec	>= 1.97 in/sec	Injection
Drying Temperature	80.0 °C	176 °F	Injection
	80.0 °C	176 °F	Extrusion
Dry Time	3.00 hour	3.00 hour	Injection
	3.00 hour	3.00 hour	Extrusion
Back Pressure	0.500 - 0.848 MPa	72.5 - 123 psi	Injection
Clamp Pressure	40.0 - 70.3 MPa	5800 - 10200 psi	Injection
Screw Speed	100 - 200 rpm	100 - 200 rpm	Injection

## Contact Songhan Plastic Technology Co.,Ltd.

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