

Alcoa KAMA 4203 Impact Modified RPET (discontinued **)

Category : Polymer , Thermoplastic , Polyester, TP , Polyethylene Terephthalate (PET)

Material Notes:

CapabilitiesGauge: .009" to .045" (229 to 1143 μm)Width: 12" to 48" (305 to 1219mm)Core size: 6" standard, 3" and 8" availableRoll O.D.: 29" standard, available up to 40"Silicone coating availableClear, custom translucent and opaque colors4 strategic manufacturing locationsPropertiesImpact modified for superior strengthIdeal for deep draw, heavier gauge applicationsExceptional clarityFDA for certain applicationsInformation provided by Alcoa Kama Co.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Alcoa-KAMA-4203-Impact-Modified-RPET-nbspdiscontinued-.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.33 g/cc	1.33 g/cc	
Viscosity Measurement	>= 0.66	>= 0.66	Intrinsic Viscosity; ASTM D3835
Thickness	229 - 1140 microns	9.00 - 45.0 mil	
Linear Mold Shrinkage	0.020 - 0.050 cm/cm	0.020 - 0.050 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	51.7 - 58.6 MPa	7500 - 8500 psi	ASTM D638
Elongation at Break	100 - 300 %	100 - 300 %	ASTM D638
Flexural Modulus	2.24 - 2.55 GPa	325 - 370 ksi	ASTM D790

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	65.6 °C	150 °F	
Minimum Service Temperature, Air	-17.8 °C	0.000 °F	

Optical Properties	Metric	English	Comments
Haze	<= 4.0 %	<= 4.0 %	ASTM D1003
Transmission, Visible	>= 85 %	>= 85 %	ASTM D1003

Processing Properties	Metric	English	Comments
Processing Temperature	121 - 154 °C	250 - 310 °F	Thermoforming Temp

Descriptive Properties	Value	Comments
Clarity, %	>97	

Descriptive Properties	Value	Comments
Resistance to Alcohols	Good to Excellent	
Resistance to Alkalis	Fair to Good	
Resistance to Fat, Grease, and Oil	Good to Excellent	
Resistance to Hydrocarbon Solvents	Good to Excellent	
Resistance to Strong Oxidizers	Good to Excellent	
Yield, in ² /lb/mil	20810	

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