

## Abatron Ferrobond-LH™ Steel-Filled, Structural Adhesive Putty; High Temperature Liquid

Category: Polymer, Adhesive, Thermoset, Epoxy, Epoxy, Cast, Metal Filled

## **Material Notes:**

Ferrobond-LH™ is Ferrobond-L™ for up to 320° F (160° C) under stress; Superior resistance to strong solvents and other chemicals. Technical Characteristics: A: 23 lbs/gal; B: 9.8 lbs/gal; mixing ratios: A/B: 100/6.9 pbw (100/16.1 pbv); pot life: 5-8 hours; dark gray. Requires heat cure: 1-12 hours at 176-302° F (80-150° C). The Mastershop compounds are versatile, high-impact and wear resistant, and permanent. Good adhesion to metals, ceramics, glass, wood, fiberglass, masonry, and most rigid materials. Dimensionally stable and shrink-free. Almost unlimited shelf-life. Unaffected by atmospheric conditions, salt and fresh water, alkalis, diluted acids, many solvents, oils, and greases. Withstand temperatures up to 100° C (212° F) or 160° C for the "H" versions. Cured material is easy to machine with standard tools. Can be applied in any thickness. Ample working time.

## Order this product through the following link:

http://www.lookpolymers.com/polymer\_Abatron-Ferrobond-LH-Steel-Filled-Structural-Adhesive-Putty-High-Temperature-Liquid.php

Physical Properties	Metric	English	Comments
Density	1.17 g/cc	0.0424 lb/in³	Part B
	2.76 g/cc	0.0996 lb/in³	Part A

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	83 - 87	83 - 87	
Tensile Strength at Break	3.45 - 41.4 MPa	500 - 6000 psi	
Flexural Strength	3.45 - 48.3 MPa	500 - 7000 psi	
Compressive Strength	62.1 - 89.6 MPa	9000 - 13000 psi	
Shear Strength	17.2 - 20.7 MPa	2500 - 3000 psi	Adhesive

Processing Properties	Metric	English	Comments
Cure Time	60.0 - 720 min	1.00 - 12.0 hour	
	@Temperature 80.0 - 150 °C	@Temperature 176 - 302 °F	
Pot Life	300 - 480 min	300 - 480 min	

Descriptive Properties	Value	Comments
Color	Dark Gray	
Parts by Weight (pbw)	100	Part A



Descriptive Properties Value Comments

## **Contact Songhan Plastic Technology Co.,Ltd.**

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