## Abatron AboCast 37-10/AboCure 37-10 Adhesive/Casting <br> Category: Polymer, Adhesive, Thermoset

## Material Notes:

Information provided by Abatron, Inc. Adheres to metal, glass, ceramics, wood, masonry, etc. Material properties are based on a/1 mix ratio. Resin is white, curing agent is black. Gray blend allows for visual inspection of proper mixing and ratios. Shelf life: 12+ months (unmixed).Processing:100/(40-100) ratio. Pot life: $100 \mathrm{~g}, 2.5 \mathrm{hrs}$ at $25^{\circ} \mathrm{C}\left(77^{\circ} \mathrm{F}\right)$. Hardens in $10-18$ hours at $25^{\circ} \mathrm{C}\left(77^{\circ} \mathrm{F}\right), 9-10 \mathrm{~min}$. at $80^{\circ} \mathrm{C}$ $\left(175^{\circ} \mathrm{F}\right), 5 \mathrm{~min}$. at $120^{\circ} \mathrm{C}\left(250^{\circ} \mathrm{F}\right), 1-2 \mathrm{~min}$. at $150^{\circ} \mathrm{C}\left(300^{\circ} \mathrm{F}\right)$.Corrosion Resistance: good resistance to atmospheric conditions, soft and salt water, alkalis and diluted acids.

Order this product through the following link:
http://www.lookpolymers.com/polymer_Abatron-AboCast-37-10AboCure-37-10-AdhesiveCasting.php

| Physical Properties | Metric | English | Comments |
| :---: | :---: | :---: | :---: |
| Water Absorption | 0.20 \% | 0.20 \% | after 24 hrs . |
|  | 100 | 100 |  |
| Viscosity Measurement | $\begin{aligned} & \text { @Temperature } 25.0 \text { - } \\ & 27.0^{\circ} \mathrm{C} \end{aligned}$ | @Temperature 77.0 - $80.6^{\circ} \mathrm{F}$ |  |
| Mechanical Properties | Metric | English | Comments |
| Hardness, Shore D | 80 | 80 | 100/40 pbw; 68 at 100/80 pbw; 66 ( 60 after 10 sec ) at 100/100 pbw |
| Tensile Strength, Ultimate | 51.0 MPa | 7400 psi | Typical averaged test results for Abatron Adhesive/Casting Resins. |
| Elongation at Break | 3.0 \% | 3.0 \% | Typical averaged test results for Abatron Adhesive/Casting Resins. |
| Flexural Yield Strength | 83.0 MPa | 12000 psi | Typical averaged test results for Abatron Adhesive/Casting Resins. |
| Compressive Yield Strength | 115 MPa | 16700 psi | Typical averaged test results for Abatron Adhesive/Casting Resins. |

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