

ATI Allegheny Ludlum Stainless Steel Type 347 (UNS S34700)

Category : Metal , Ferrous Metal , Stainless Steel , T 300 Series Stainless Steel

Material Notes:

AL 347 is a stabilized stainless steel which offers excellent resistance to intergranular corrosion following exposure to temperatures in the chromium carbide precipitation range from 800° to 1500°C. The addition of columbium and tantalum stabilize against chromium carbide formation. Tensile and hardness data below per ASTM A 240 and ASME SA-240 Information provided by Allegheny Ludlum Corporation.

Order this product through the following link:

http://www.lookpolymers.com/polymer_ATI-Allegheny-Ludlum-Stainless-Steel-Type-347-UNS-S34700.php

Physical Properties	Metric	English	Comments
Density	7.96 g/cc	0.288 lb/in ³	

Mechanical Properties	Metric	English	Comments
Hardness, Brinell	<= 201	<= 201	plate
Hardness, Rockwell B	<= 92	<= 92	sheet or strip
Tensile Strength, Ultimate	>= 515 MPa	>= 74700 psi	
Tensile Strength, Yield	>= 205 MPa @Strain 0.200 %	>= 29700 psi @Strain 0.200 %	
Elongation at Break	>= 40 %	>= 40 %	in 2" (50 mm)
Modulus of Elasticity	193 GPa	28000 ksi	in tension
Fatigue Strength	180 MPa	26100 psi	endurance limit; test conditions not reported
Charpy Impact	122 J	90.0 ft-lb	V-notch, annealed sample

Thermal Properties	Metric	English	Comments
CTE, linear	16.6 µm/m-°C @Temperature 20.0 - 100 °C	9.22 µin/in-°F @Temperature 68.0 - 212 °F	
	18.9 µm/m-°C @Temperature 20.0 - 600 °C	10.5 µin/in-°F @Temperature 68.0 - 1110 °F	
	20.5 µm/m-°C @Temperature 20.0 - 1000 °C	11.4 µin/in-°F @Temperature 68.0 - 1830 °F	
Specific Heat Capacity	0.500 J/g-°C	0.120 BTU/lb-°F	

Thermal Properties	Metric /m-K	English J-in/hr-ft ² -°F	Comments
Thermal Conductivity	@Temperature 20.0 - 100 °C	@Temperature 68.0 - 212 °F	
Melting Point	1398 - 1446 °C	2548 - 2635 °F	
Solidus	1398 °C	2548 °F	
Liquidus	1446 °C	2635 °F	
Maximum Service Temperature, Air	816 °C	1500 °F	good for prolonged service

Component Elements Properties	Metric	English	Comments
Carbon, C	<= 0.080 %	<= 0.080 %	
Chromium, Cr	17 - 19 %	17 - 19 %	
Iron, Fe	70 %	70 %	as balance
Manganese, Mn	<= 2.0 %	<= 2.0 %	
Nb + Ta	<= 1.0 %	<= 1.0 %	
Nickel, Ni	9.0 - 13 %	9.0 - 13 %	
Phosphorous, P	<= 0.045 %	<= 0.045 %	
Silicon, Si	<= 0.75 %	<= 0.75 %	
Sulfur, S	<= 0.030 %	<= 0.030 %	

Electrical Properties	Metric	English	Comments
Electrical Resistivity	0.0000720 ohm-cm	0.0000720 ohm-cm	
Magnetic Permeability	<= 1.02	<= 1.02	typically < 1.02 at 200H; increases with cold work.

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