

## AK Steel PH 15-7 Mo® Precipitation Hardening Stainless Steel, Condition RH 950

Category: Metal, Ferrous Metal, Austenitic, Stainless Steel, Precipitation Hardening Stainless

## **Material Notes:**

AK Steel 15-7 Mo® provides high strength and hardness, good corrosion resistance and minimum distortion on heat treatment. It is easily formed in the annealed condition and develops effective balance of properties by simple heat treatment. This alloy is useful for a wide range of applications that include retaining rings, springs, diaphragms, aircraft bulkheads, welded and brazed honeycomb paneling and other aircraft components requiring high strength at elevated temperatures. The material supplied from the mill is in Condition A. After fabrication, and conditioning treatments, the material is precipitation hardened into either Condition TH 1050 or Condition RH 950. To achieve the highest mechanical properties Condition A material is transformed to martensite at the mill by cold reduction to Condition C. After fabrication by the user a single low-temperature heat treatment is preformed to achieve condition CH 900.Information provided by AK Steel

Order this product through the following link:

http://www.lookpolymers.com/polymer\_AK-Steel-PH-15-7-Mo-Precipitation-Hardening-Stainless-Steel-Condition-RH-950.php

| Physical Properties | Metric    | English      | Comments |
|---------------------|-----------|--------------|----------|
| Density             | 7.68 g/cc | 0.277 lb/in³ |          |

| Mechanical Properties      | Metric          | English         | Comments    |
|----------------------------|-----------------|-----------------|-------------|
| Hardness, Rockwell C       | 48              | 48              |             |
| Tensile Strength, Ultimate | 1655 MPa        | 240000 psi      |             |
| Tensile Strength, Yield    | 1552 MPa        | 225100 psi      |             |
|                            | @Strain 0.200 % | @Strain 0.200 % |             |
| Elongation at Break        | 6.0 %           | 6.0 %           | in 2 inches |
| Modulus of Elasticity      | 200 GPa         | 29000 ksi       |             |

| Thermal Properties   | Metric                      | English                       | Comments |
|----------------------|-----------------------------|-------------------------------|----------|
|                      | 9.00 μm/m-°C                | 5.00 μin/in-°F                |          |
| CTE, linear          | @Temperature 21.0 - 93.0 °C | @Temperature 69.8 -<br>199 °F |          |
|                      | 11.0 μm/m-°C                | 6.11 μin/in-°F                |          |
|                      | @Temperature <=538<br>°C    | @Temperature <= 1000<br>°F    |          |
| Thermal Conductivity | 15.1 W/m-K                  | 105 BTU-in/hr-ft²-°F          |          |
|                      | @Temperature 93.0 °C        | @Temperature 199 °F           |          |
|                      |                             |                               |          |



| Thermal Properties | 19 2 W/m-K<br>Metric | 133 BTU-in/hr-ft²-°F<br>English | Comments |
|--------------------|----------------------|---------------------------------|----------|
|                    | @Temperature 316 °C  | @Temperature 601 °F             |          |

| Component Elements Properties | Metric          | English         | Comments     |
|-------------------------------|-----------------|-----------------|--------------|
| Aluminum, Al                  | 0.75 - 1.5 %    | 0.75 - 1.5 %    |              |
| Carbon, C                     | <= 0.090 %      | <= 0.090 %      |              |
| Chromium, Cr                  | 14 - 16 %       | 14 - 16 %       |              |
| Iron, Fe                      | 69.58 - 76.75 % | 69.58 - 76.75 % | As Remainder |
| Manganese, Mn                 | <= 1.0 %        | <= 1.0 %        |              |
| Molybdenum, Mo                | 2.0 - 3.0 %     | 2.0 - 3.0 %     |              |
| Nickel, Ni                    | 6.5 - 7.75 %    | 6.5 - 7.75 %    |              |
| Phosphorous, P                | <= 0.040 %      | <= 0.040 %      |              |
| Silicon, Si                   | <= 1.0 %        | <= 1.0 %        |              |
| Sulfur, S                     | <= 0.040 %      | <= 0.040 %      |              |

## **Contact Songhan Plastic Technology Co.,Ltd.**

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